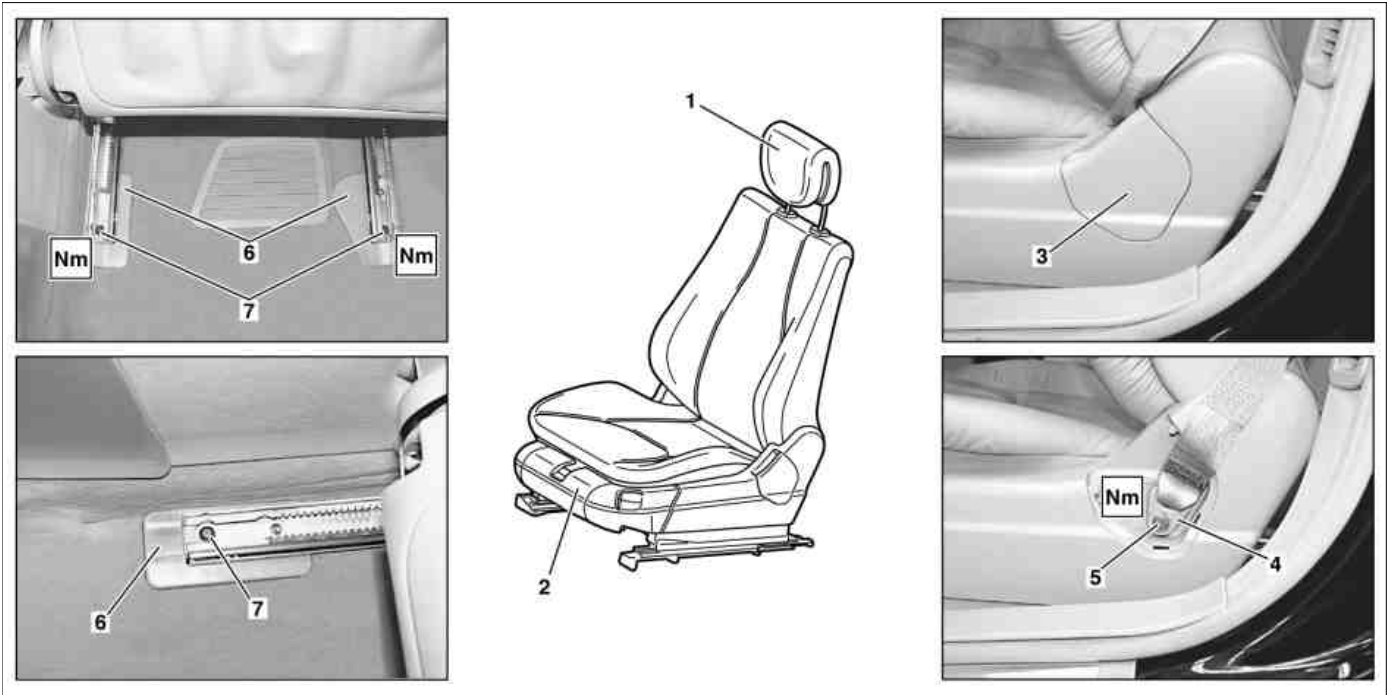
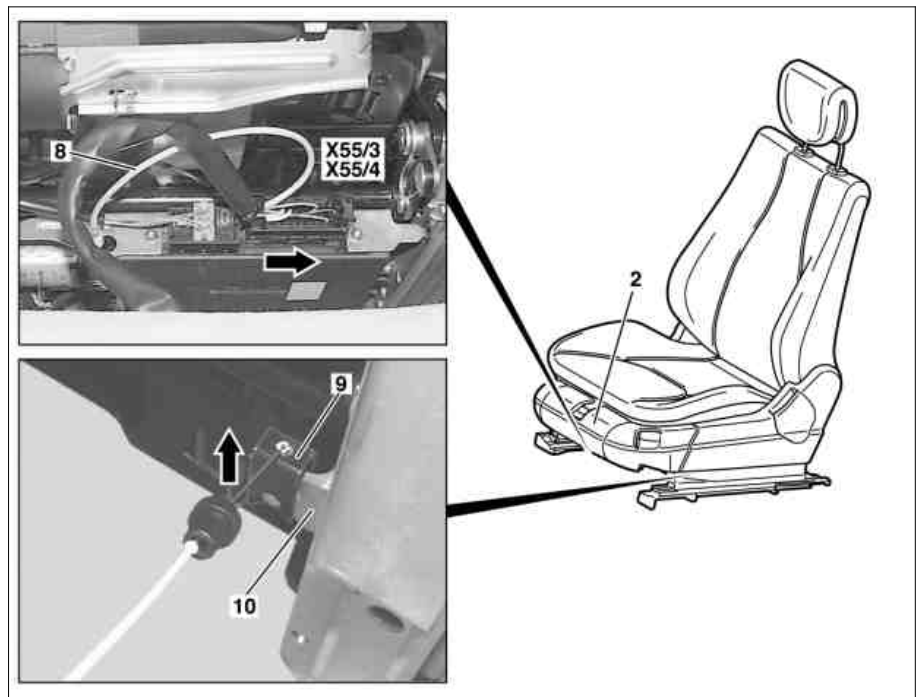


MODEL 220.0 /1 up to 31.8.02










P91.10-2011-09

- 1 Head restraint
- 2 Front seat
- 3 Cover
- 4 Belt end fitting
- 5 Screw
- 6 Cover
- 7 Screw
- 8 Pneumatic line
- 9 Retaining clamp
- 10 Seat adjustment mechanism
- X55/3 Left front seat contacting strip
- X55/4 Right front seat contacting strip




P91.10-2012-06

 	Remove/install		
1	Remove head restraint (1)		
2	Adjust front seat (2) to front		
3	Remove cover (3) above belt end fitting (4)		
4	Remove bolt (5) from seat belt end fitting (4)	 Screw/bolt at belt end fitting  <b>Installation:</b> When screwing on, ensure that belt end fitting (4) remains mobile.	<a href="#">*BA91.40-P-1001-01A</a>
5	Remove screws (7) at the back of the seat rails	 Screw/bolt at seat rail.	<a href="#">*BA91.10-P-1001-01H</a>
6	Remove covers (6) at rear of seat rails		
7	Position front seat (2) to rear		

8	Remove screws (7) at the front of the seat rails	 Screw/bolt at seat rail.	*BA91.10-P-1001-01H
9	Remove covers (6) at front of seat rails		
10	Detach plug connection from pneumatic line (8) and left front seat connector block (X55/3) and right front seat connector block (X55/4) from front seat cushion	 Disconnect plug connection on pneumatic line (8) with 7 mm open end wrench.	
11	Detach retaining clamp (9) for Bowden cable seat belt height adjustment at seat adjustment mechanism (10) in direction of arrow		
12	Lift front seat (2) and remove		
13	Install in the reverse order		

 **Front seats**

Number	Designation		Model 220 up to 30.11.01	Model 220 as of 01.12.01
BA91.10-P-1001-01H	Bolt to seat runner	Nm	50	45

 **Seat belts/emergency tensioning retractors**

Number	Designation		Model 220
BA91.40-P-1001-01A	Screw on belt end fitting	Nm	30