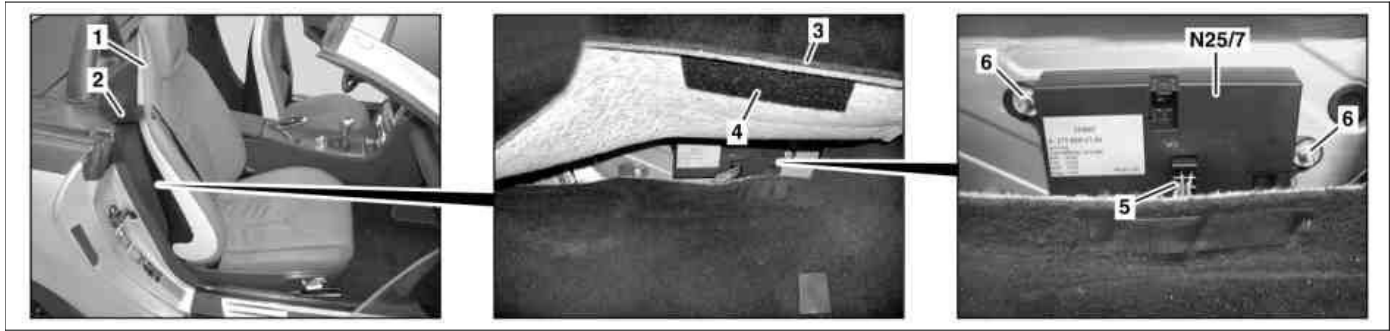


AR91.30-P-0032V	Remove/install heated seats control unit, head area ventilation and steering wheel heater	20.7.06
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MODEL 171.4
with CODE (403) Airscarf system
with CODE (443) Steering wheel heater
with CODE (873) Right and left front seat heaters









P91.30-2154-07

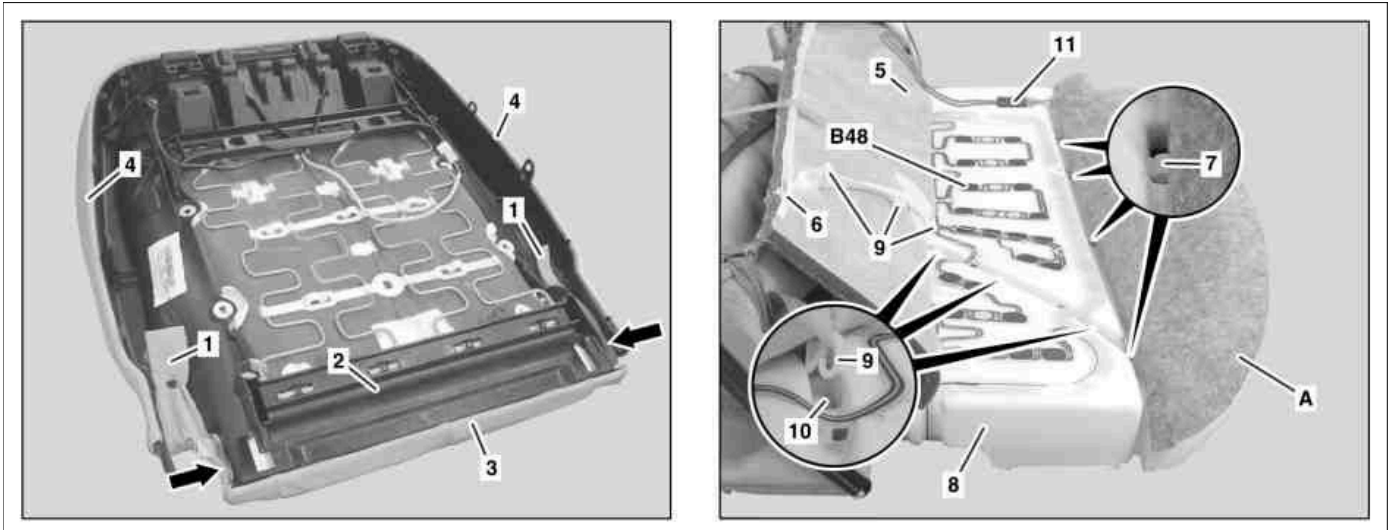
- | | | |
|-----------------|------------------------|---|
| 1 Lug | 4 Velcro strip | N25/7 Front SH [SIH], AIRSCARF and steering wheel heater control unit |
| 2 Seat belt | 5 Electrical connector | |
| 3 Rear paneling | 6 Nut | |

Modification notes

5.7.06	"Disconnect/connect battery ground line" removed		
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 	Remove/install		
1	Completely open Vario roof	 See Operator's Manual	
2	Move right front seat forwards and tilt backrest forwards	 See Operator's Manual	
3	Open clip (1) at backrest and unhook seat belt (2)		
4	Release rear paneling (3) at bottom and fold upwards	 Installation: Ensure that the Velcro strip (4) is properly seated.	
5	Separate electrical connector (5)	 Number of electrical connectors (5) depends on equipment	
6	Unscrew nuts (6)		
7	Remove front HS [SIH], AIRSCARF and steering wheel heater control unit (N25/7) from vehicle		
8	Install in the reverse order		

MODEL 171.4 with CODE (873) Left and right front seat heaters



P91.10-3011-08

Shown on front passenger seat

1	Tab	6	Staple rail	11	Electrical connector
2	Seat cushion frame	7	Staple clips	B48	Front passenger seat occupied and child seat recognition sensor
3	Suspension rail	8	Seat cushion upholstery	A	Side heating panel
4	Suspension rail	9	Staple clips		
5	Seat cushion cover	10	Staple rail		

	Removing		
1	Remove seat cushion of left or right front seat		AR91.10-P-3310VA
2	Unhook lugs (1) from seat cushion frame (2) beneath seat cushion		
3	Release suspension rail (3) from seat cushion frame (2) using a suitable screwdriver and unhook		
4	Release suspension rail (4) from seat cushion frame (2) all round using a suitable screwdriver and unhook		
5	Turn over seat cushion and fold over seat cushion cover (5)		
6	Unclip staple rail (6) of seat cushion cover (5) from staple clips (7) of seat cushion padding (8) using a suitable screwdriver	Carefully unclip staple rail (6) from staple clips (7). If the staple clips (7) are damaged the entire seat cushion must be replaced.	
7	Unclip staple clips (9) of seat cushion cover (5) from staple rail (10) of seat cushion padding (8) using a suitable screwdriver	Carefully unclip staple clips (9) from staple rail (10). If the staple clips (9) are damaged the entire seat cushion must be replaced.	
8	Fold over seat cushion cover (5) to the side and fix in place with suitable adhesive tape		
9	Disconnect electrical connector (11)		
10	Evenly heat side heating panel (A) of left front seat heated cushion or right front seat heated cushion and carefully pull from seat cushion padding (8)	The air outlet temperature of the hot air blower must not exceed 200 °C. Carefully detach side heating panel (A) from seat cushion padding (8), since this could otherwise become damaged and the entire seat cushion would have to be replaced. Cover front passenger seat occupied and child seat recognition sensor (B48) with a rag at front passenger seat to prevent heat damage. Electric plastic hot air blower gotis://K_60-65_11.0	
	Install		
11	Remove protective foil from rear of new side heating panel (A) and stick side heating panel (A) to seat cushion padding (8) without creasing, following seat wing contour		
12	Connect electrical connector (11)		