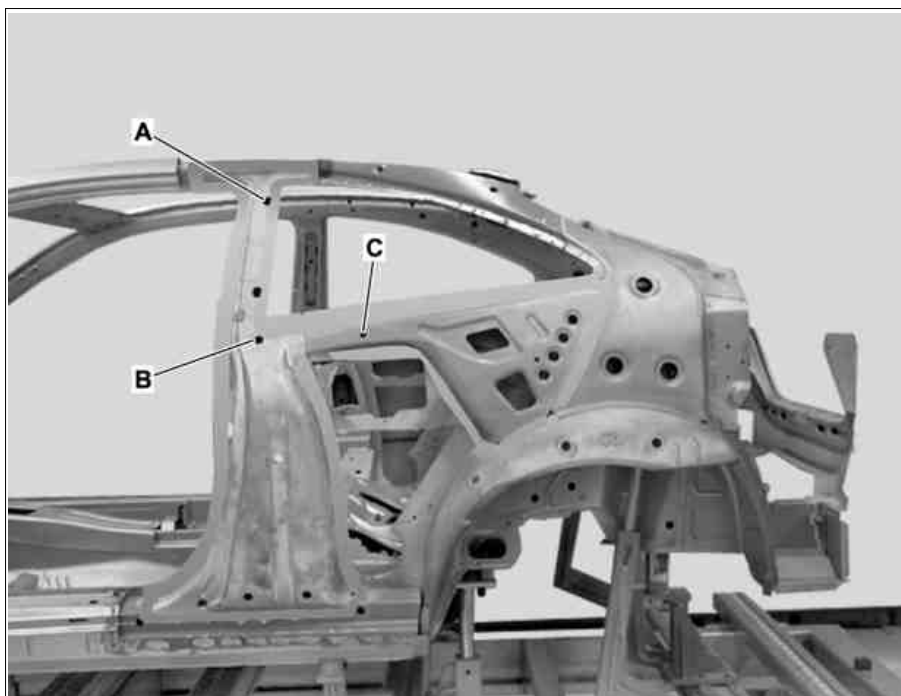


Openings for cavity preservation

- A Cavity preservation opening (upper outer B-pillar reinforcement)
- B Cavity preservation opening (center outer B-pillar reinforcement)
- C Cavity preservation opening (outer reinforcement)



P63.20-2895-06

<p>⚠ Danger!</p>	<p>Risk of explosion and poisoning caused by solvent vapors and gasses. Risk of injury to skin and eyes when handling anticorrosion agents.</p>	<p>Never spray anticorrosion agents on flames or glowing hot objects and keep them well away from all potential sources of ignition. Use them only in well-ventilated rooms; wear respiratory protection.</p>	<p>AS97.00-Z-0001-01A</p>
<p>ℹ</p>	<p>Notes on cavity preservation</p>		<p>AH97.20-P-0001-01B</p>
<p>🔧 AP</p>	<p>Processing instructions for cavity preservation agent</p>		<p>AP97.20-P-0640-01A</p>
<p>🔧 GF</p>	<p>Cavity protection, general</p>		<p>GF98.00-P-2045A</p>
<p>1</p>	<p>Perform repair preservation</p>	<p>i Apply preservation agent from inside in marked areas following sealing and paintwork, however, before performing assembly work The processing temperature should not be less than 15 °C. Additional preservation measures may be required, depending on the repair area, deviating from the standard cavity preservation shown. The spraying hose should be stiff and the nozzles should spray at angle to the front and rear. The cavities should be dry. Insert spray hoses as far as possible into hollow cavities. Spray while inserting and pulling out slowly. Apply repair preservation agent twice after a drying time of 5 minutes in between. After replacing B-pillar, supplement cavity preservation through cavity preservation openings (A, B, C). Combination pressure spray gun (corrosion protection) gotis://K_91-97_01.0 Preservation agent</p>	<p>*BR00.45-Z-1003-05A</p>
<p>2</p>	<p>Remove cavity sealant from drain holes</p>		

Repair materials

Number	Designation	Order number
BR00.45-Z-1003-05A	Cavity sealant, solvent-free (1 l container)	A 000 986 72 70 05

MODEL 129, 163, 168, 170, 202, 203, 204, 208, 209, 210, 211, 212, 215, 220, 230, 240, 414 with CODE (524) Paint protection

i	Notes on transportation sheeting	Model 129, 163, 168, 169, 170, 202, 203, 204, 208, 209, 210, 211, 212, 215, 220, 230, 240, 414	AH97.20-P-9409-03A
1	Remove old transport foil	i If old transport foil is present. Using heat simplifies removal of transport foil. Do not heat transport foil too much to prevent paint damage	
2	Clean vehicle	i Dry wet vehicles with chamois.	
3	Check paint surface on vehicle	i Visible adhesive tape marks from repainting can remain because they are removed before the vehicle is shipped. i It is not necessary to take swelling into consideration when repainting. The new transport foil can be installed on these paint surfaces	
4	Install new transport foil by hand	i Do not mask plastic parts and rubber profiles not with new transport foil	