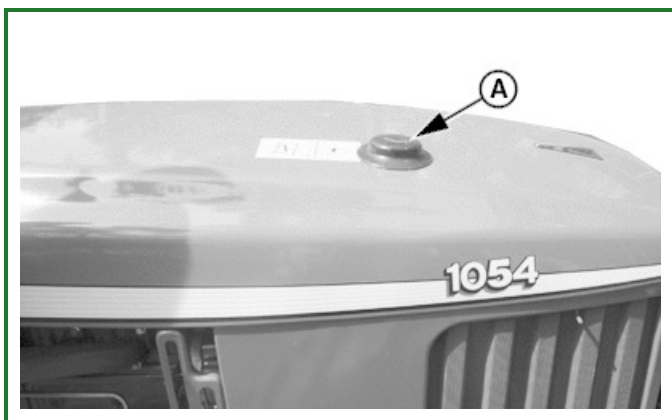


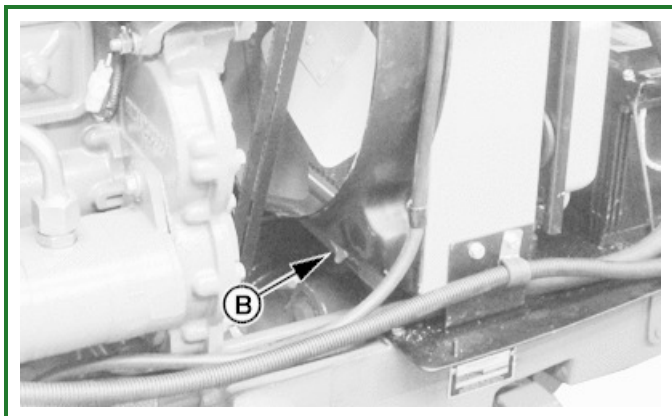
Flush Cooling System

-: Service Interval

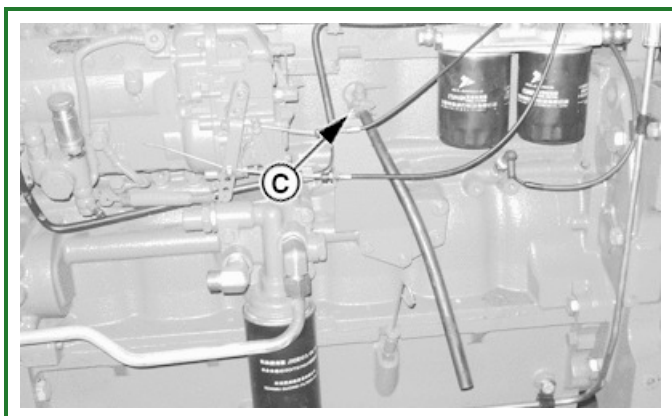
Service Interval—Every 2 Years or 2000 Hours



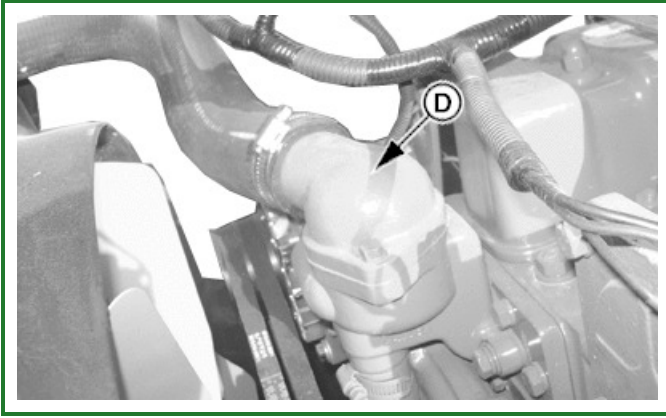
PUC2572-UN: Radiator Cap



PUC2573-UN: Radiator Drain Cock



PUC2574-UN: Engine Drain Cock

**PUC2575-UN: Thermostat Cover****LEGEND:**

- A - Radiator Cap
- B - Radiator Drain Cock
- C - Engine Block Drain Cock
- D - Thermostat Cover

For efficient operation, drain old coolant, flush the entire system, and fill with clean antifreeze solution at least once every 2 years.

1.

⚠ CAUTION:

DO NOT remove radiator cap or drain coolant until coolant is cold. Always loosen radiator cap slowly to relieve any excess pressure.

Drain coolant - Remove radiator cap (A). Open drain cock (B) on radiator and attach a drain hose. Route hose to container and drain coolant from radiator. Drain coolant from engine block by opening drain cock (C).

2. IMPORTANT:

Thermostat must be removed to ensure a thorough flush.

Remove thermostat housing (D), remove thermostat and install cover (without thermostat). Tighten cover bolt to specification.

Item	Measurement	Specification
Thermostat Housing Cover Bolt Torque		70 N·m (52 lb-ft)

3. Flush system with water - Close all drain valves/plugs and fill system with clean water. Run engine about 10 min. to stir up possible rust or sediment. Stop engine and drain water from system before rust and sediment settle.
4. Flush system with radiator cleaner - Close all drain valve/plugs and fill the cooling system with a good commercial radiator cleaner and water. Follow instructions provided with cleaner. Stop engine and immediately drain system.
5. Flush system with water - Close all drain valves/plugs and fill with clean water to flush the system. Run the engine about 10 min., then drain out flushing water.
6. Remove thermostat cover and clean off the gasket material. Apply gasket sealant to new gasket and install thermostat and cover. Tighten cover bolt to specification.