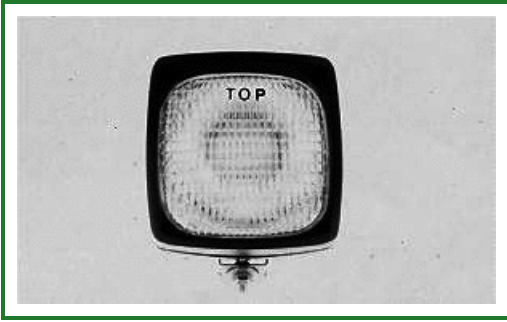
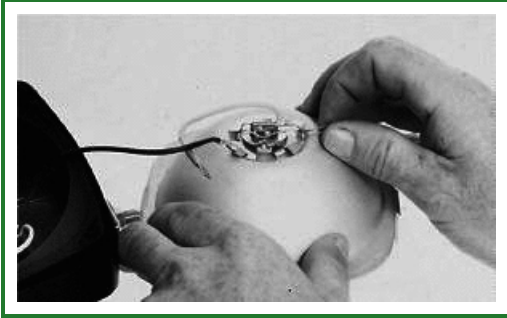


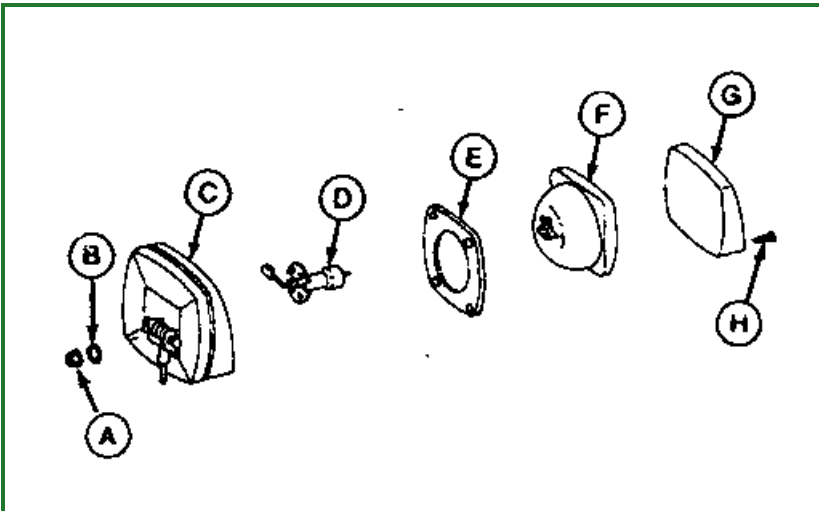
Replacing Drive and Marker Light Bulbs



T5894AG1-UN: Replace Lights



T5894AI1-UN: Light



T6249AU-UN: Light Assembly

LEGEND:

- A - Flange Nut
- B - Lock Washer
- C - Housing
- D - Bulb
- E - Gasket
- F - Lens
- G - Bezel
- H - Screw

NOTE:

To get the correct lighting pattern, lens must be installed so the word "TOP" is on top when lamp is installed so wider section is on top when lamp is installed.

Before disassembling, remember how bezel and lens are installed with respect to mounting stud.

1. Remove four screws (H) to remove bezel (G) and lens (F).
2. Disconnect wiring lead and release retainer clip to remove bulb (D).
3. To disconnect ground wiring lead, push tab up, then pull connector from terminal.

4. **IMPORTANT:**

Do not touch the halogen bulb with bare hands. Oil and moisture may cause premature bulb failure. Clean bulb using a soft, oil-free cloth and alcohol.

Install new bulb so square notch is aligned with square tab on reflector back.

5. Install retainer clip into locking tabs on reflector back.
6. Connect wiring leads. Check wiring leads are free of clip.
7. Install lens assembly (F) in housing (C) making sure wires are not crimped, or keeping lens assembly from seating on gasket.
8. Install bezel so wider section is on top. Sealing flange must be inside housing on all four sides before tightening screws.
9. Tighten screws alternately. Do not overtighten as screws may strip out plastic.

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