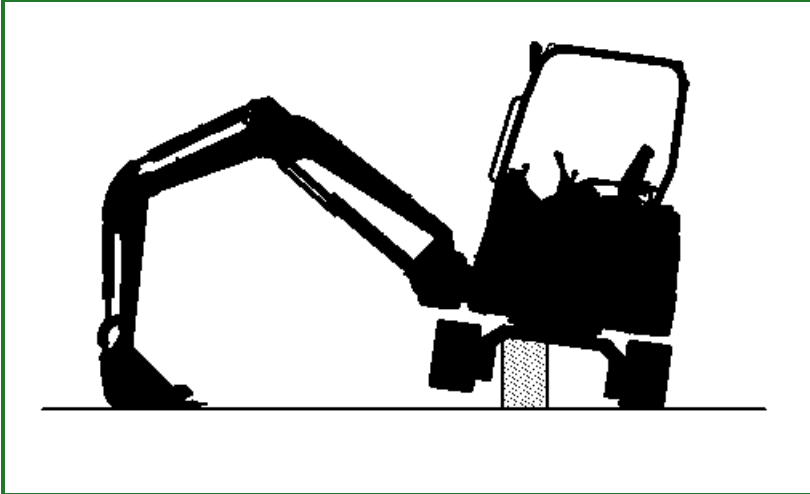
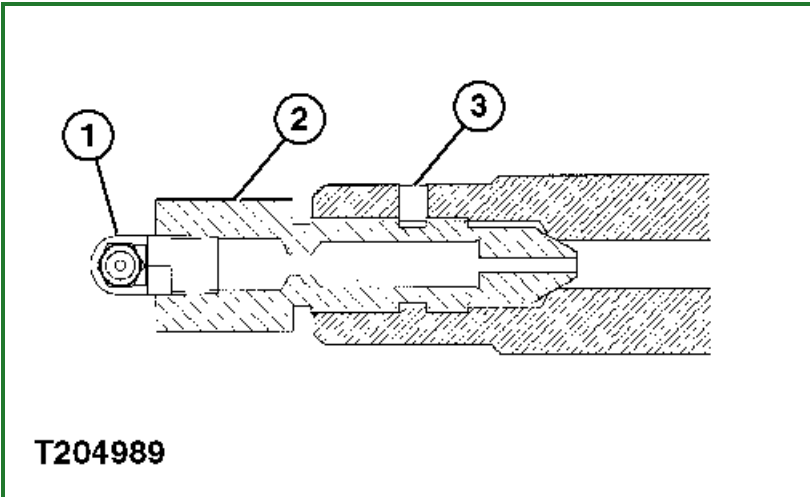


Removing and Installing Rubber Track

Removing Rubber Track

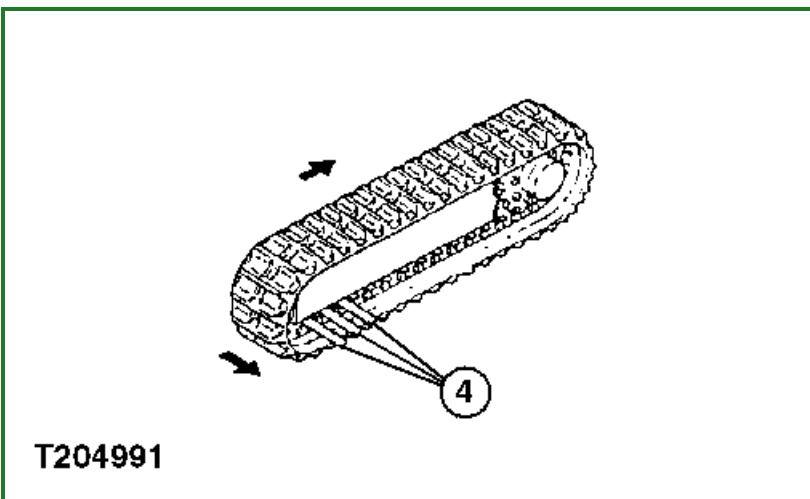


TX1127722-UN: Machine Position



T204989

T204989-UN: Track Adjuster



T204991

T204991-UN: Track Direction

LEGEND:

- 1 - Grease Fitting
- 2 - Valve
- 3 - Bleed Hole
- 4 - Steel Pipe (2 or 3 used)

1. Rotate upperstructure 90° and lower bucket to raise track off ground.
2. Keep the angle between boom and arm 90—100° and position round side of the bucket on the ground.

3. **⚠ CAUTION:**

Prevent possible injury from unexpected machine movement. Place blocks under machine frame to support machine while removing and installing track.

Place blocks under machine frame to support machine.

4. **⚠ CAUTION:**

Prevent possible injury from high-pressure grease. DO NOT remove grease fitting (1) from valve (2).

To loosen track, slowly turn valve (2) counterclockwise. Grease will escape through the bleed hole (3).

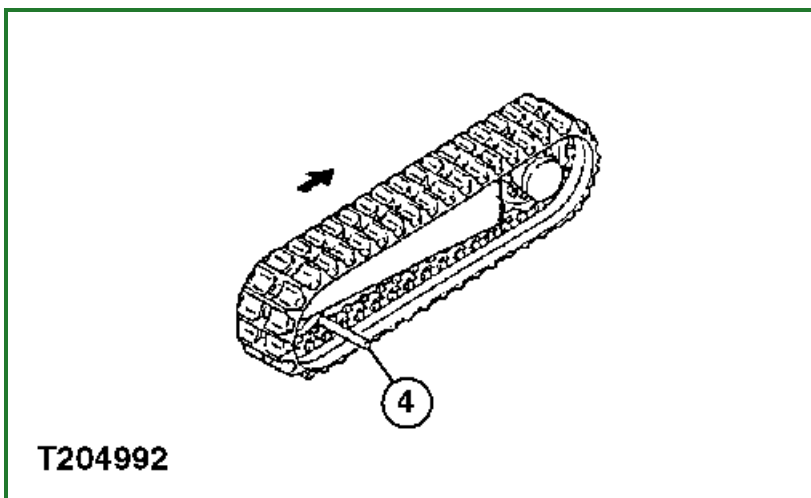
5. **⚠ CAUTION:**

Prevent potential injury from front idler. Do not stand in front of idler during removal of track. Front idler may come off unexpectedly.

Insert two or three steel pipes (4) into gaps among lower rollers, track frame, and rubber track. Rotate track slowly in reverse to lift track off idler. Pry track off idler.

6. Install the rubber track on the sprocket first. Position the other end of the rubber track on the front idler.
7. While rotating the sprocket in reverse, push on the rubber track to force it on the idler.

Installing Rubber Track



T204992-UN: Rubber Track Installation

LEGEND:

4 - Steel Pipe

1. Insert a steel pipe (4) into gaps among lower rollers, track frame, and rubber track and rotate slowly in reverse to force the rubber track onto the idler.