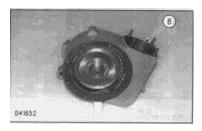
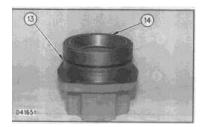


- 28. Heat bearings (15) to a maximum temperature of 135°C (275°F).
- 29. Install two bearings (15) to worm gear (8) until they are seated.



30. Install worm gear (8) to housing (4).



- 31. Lower the temperature of bearing cup (14) and install it to adapter (10), until it is seated.
- 32. Install O-ring seal (13) on adapter (10).

