



28. Heat bearings (15) to a maximum temperature of **135°C (275°F)**.

29. Install two bearings (15) to worm gear (8) until they are seated.



30. Install worm gear (8) to housing (4).



31. Lower the temperature of bearing cup (14) and install it to adapter (10), until it is seated.

32. Install O-ring seal (13) on adapter (10).

