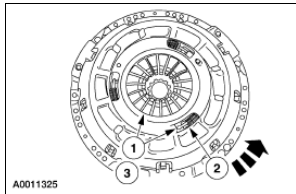


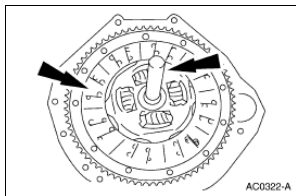
2. **⚠ CAUTION:** When installing the original clutch pressure plate on 5.4L and 6.8L applications, reset the wear indicator before installing the clutch pressure plate on the flywheel.

Reset the wear indicator.

1. Using a suitable press and adapter, press downward on the fingers until the adjusting ring moves freely.
2. Rotate the adjusting ring counterclockwise to compress the tension springs. Hold the adjusting ring in this position.
3. Release the pressure on the fingers. The adjusting ring will now stay in the reset position.



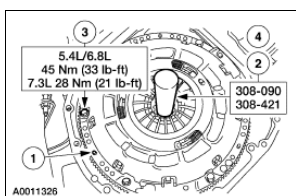
3. Position the clutch disc on the flywheel and the special tool in pilot bearing to align the clutch disc.
 - Use tool 308-090 for 5-speed applications, and tool 308-421 for 6-speed applications.
 - ◆ The 5.4L/6.8L engines accept a 1 1/4" input shaft.
 - ◆ The 7.3L engines accept a 1 3/8" input shaft.



4. **NOTE:** Align the index marks if installing the original clutch pressure plate and flywheel.

Install the clutch pressure plate.




1. Position the clutch pressure plate on the dowels.
 - ◆ The diesel engine flywheel has two dowels. The gasoline engine flywheel has three dowels.
2. Using the special tool, align the clutch disc and the pressure plate.
3. Install the bolts and tighten in a star pattern sequence.
4. Remove the special tool.



5. Install the transmission. For additional information, refer to [Section 308-03A](#) (5-speed) or [Section 308-03B](#) (6-speed).
6. Test the system for normal operation.

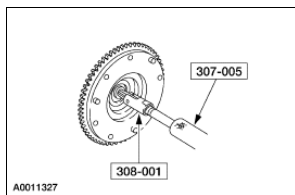
Pilot Bearing

Special Tool(s)

 ST1187-A	Impact Slide Hammer 307-005 (T59L-100-B)
 ST1470-A	Pilot Bearing Replacer 308-105 (T85T-7137-A)
 ST1282-A	Puller 308-001 (T58L-101-B)

Removal

- Using the special tools, remove the transmission input shaft pilot bearing (7120), and discard it.

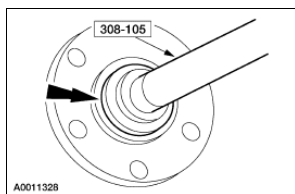


Installation

- ⚠ CAUTION:** Never install a used transmission input shaft pilot bearing.

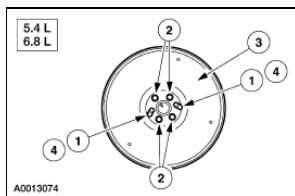
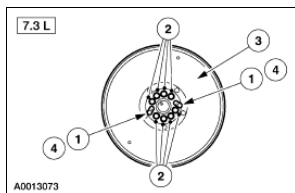
NOTE: The new transmission input shaft pilot bearing is pre-greased and does not require additional lubrication.

Using a soft-face hammer and the special tool, install the new transmission input shaft pilot bearing.

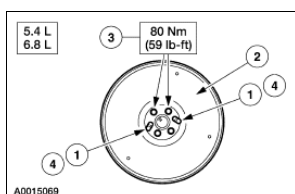
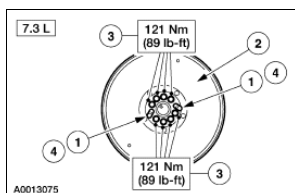


Flywheel**Removal**

1. Prepare the vehicle for flywheel removal.
 1. Remove the Transmission. For additional information, refer to [Section 308-03A](#) (Model S5-47ZF Transmission) or [Section 308-03B](#) (ZF 6-Speed Transmission).
 2. Remove the clutch pressure plate and disc. For additional information, refer to [Clutch Disc and Pressure Plate](#) in this section.
2. Remove the flywheel.
 1. Remove the bolts. Install the guide studs.
 2. Remove the bolts.
 3. Remove the reinforcing ring (7.3L), and the flywheel and ring gear assembly.
 4. Remove the guide studs.

**Installation**

1. Install the flywheel.
 1. Install the guide studs.
 2. Install the flywheel and ring gear assembly, and the reinforcing ring (7.3L).
 3. Install the bolts.
 4. Remove the guide studs. Install and tighten the bolts to specification.



2. Restore the vehicle to operating condition.

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1. Install the clutch disc and pressure plate. For additional information, refer to Clutch Disc and Pressure Plate in this section.
 2. Install the transmission. For additional information, refer to Section 308-03A (Model S5-47ZF Transmission) or Section 308-03B (ZF 6-Speed Transmission).
-

Flywheel Ring Gear

Removal

⚠ WARNING: Carry out this procedure only if experienced with acetylene torches and equipped with the correct equipment. Failure to follow these instructions may result in personal injury.

1. Remove the clutch pressure plate (7563) and the clutch disc (7550). For additional information, refer to Clutch Disc and Pressure Plate in this section.
2. Remove the flywheel (6375). For additional information, refer to Flywheel in this section.
3. **⚠ WARNING:** Wear asbestos gloves and use tongs when handling the hot flywheel and flywheel ring gear (6384). Failure to follow these instructions may result in personal injury.

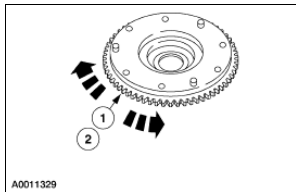
⚠ CAUTION: Do not heat the flywheel ring gear above 278°C (500°F). Use heat indicating crayons to prevent overheating.

⚠ CAUTION: Keep the torch moving to prevent hot spots.

⚠ CAUTION: Tap evenly around the ring gear to prevent binding.

Remove the flywheel ring gear from the flywheel.

1. Heat the entire flywheel ring gear evenly.
2. Using a brass drift and a hammer, drive the flywheel ring gear from the flywheel.



Installation

⚠ WARNING: Carry out this procedure only if experienced with acetylene torches and equipped with the correct equipment. Failure to follow these instructions may result in personal injury.

1. **⚠ WARNING:** Wear asbestos gloves and use tongs when handling the hot flywheel and ring gear. Failure to follow these instructions may result in personal injury.

⚠ CAUTION: Do not heat the flywheel ring gear above 278°C (500°F). Use heat indicating crayons to prevent overheating.

⚠ CAUTION: Keep the torch moving to prevent hot spots.

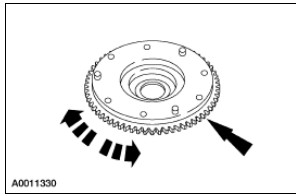
Heat the entire flywheel ring gear evenly.

2. **⚠ WARNING:** Wear asbestos gloves and use tongs when handling the hot flywheel and ring gear. Failure to follow these instructions may result in personal injury.

⚠ CAUTION: The bevel on the ring gear must face the rear of the flywheel.

⚠ CAUTION: Tap evenly around the ring gear to prevent binding.

Using a brass drift and a hammer, install the flywheel ring gear.



3. Install the flywheel (6375). For additional information, refer to Flywheel in this section.

4. Install the clutch disc and pressure plate. For additional information, refer to Clutch Disc and Pressure Plate in this section.

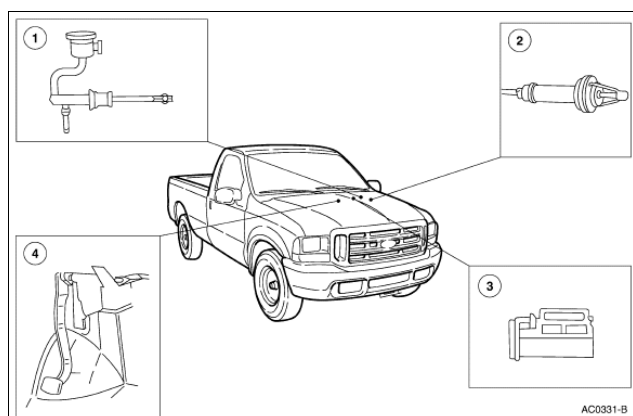
General Specifications

Item	Specification
Clutch System	
Clutch Control	Hydraulic
System Adjustment	Automatic
Clutch Pedal Type	Suspended
Clutch Pedal Travel mm (in) (5.4L/6.8L)	166-177 (6.5-7)
Clutch Pedal Travel mm (in) (7.3L)	201-203 (7.9-8.0)
Fluid	
Ford High Performance DOT 3 Motor Vehicle Brake Fluid C6AZ-19542-AB	ESA-M6C25-A
Lubricant	
Premium Long-Life Grease XG-1-C, XG-1-K	ESA-M1C75-B

Torque Specifications

Description	Nm	lb-ft
Clutch Pedal Support Bracket Nut	25	18

Clutch Controls



Item	Part Number	Description
1	7C522	Clutch master cylinder assembly
2	7A564	Slave cylinder
3	7C534	Clutch pedal position switch
4	7B633	Clutch pedal and support bracket

The hydraulic clutch system adjusts automatically to compensate for clutch disc wear.

Clutch Controls

Refer to Section 308-00 .
