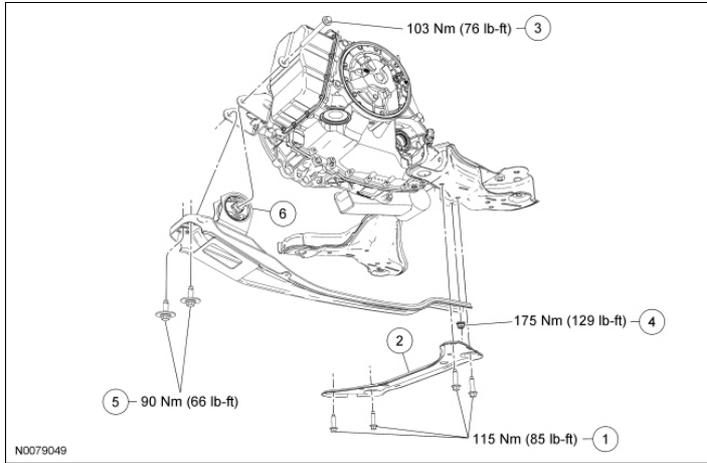


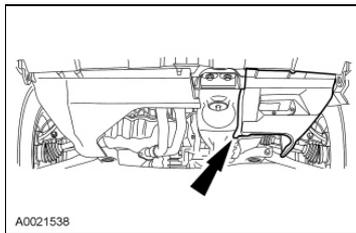
Transaxle Support Insulator -- Lower, Front



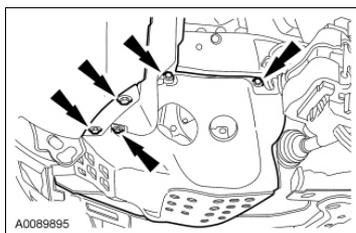
Item	Part Number	Description
1	W500644	Rear cross brace bolts
2	--	Cross brace
3	W500743	Lower front support insulator through bolt
4	W710553-S440	Cross brace nut
5	W713325	Cross brace bolts
6	6E037	Engine support crossmember

Removal

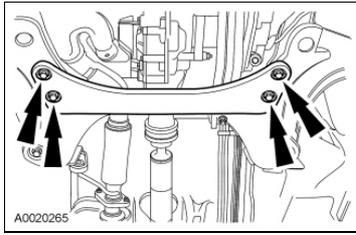
1. With the vehicle in NEUTRAL, position it on a hoist. For additional information, refer to [Section 100-02](#).
2. Remove the LH splash shield.



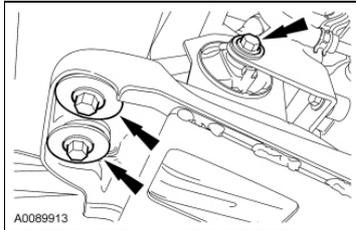
3. Remove the 7 retainers and the LH splash shield.



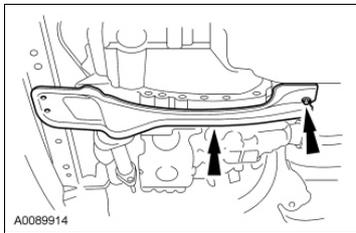
4. Remove the 4 bolts and the rear cross brace.



5. Remove the lower front bolt support insulator through bolt and the 2 cross brace bolts.



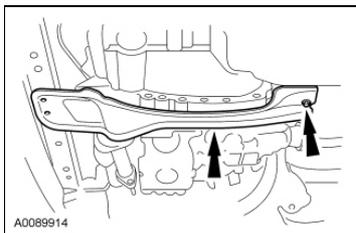
6. Remove the cross brace nut and remove the brace.



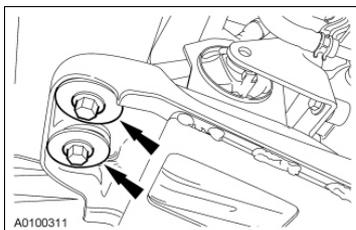
7. Remove the 2 bolts from the mount and remove the mount.

Installation

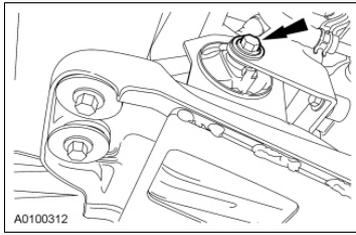
1. Install a new mount onto the cross brace and install the bolts.
 - Tighten to 115 Nm (85 lb-ft).
2. Position the cross brace in place and install the nut.
 - Tighten to 175 Nm (129 lb-ft).



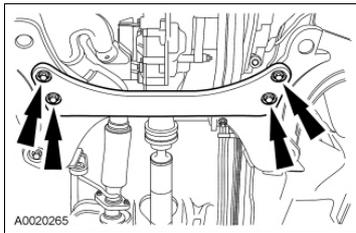
3. Install the 2 bolts for the cross brace.
 - Tighten to 90 Nm (66 lb-ft).



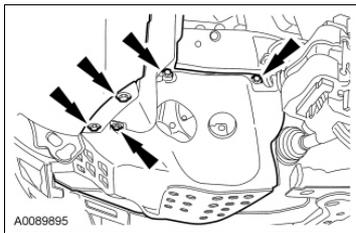
4. Install the lower front support insulator through bolt for the mount.
 - Tighten to 103 Nm (76 lb-ft).



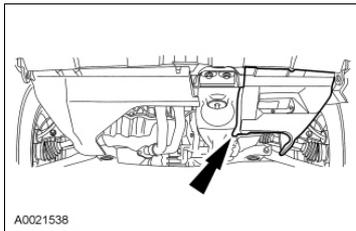
5. Install the rear cross brace and the 4 bolts.
 - Tighten to 115 Nm (85 lb-ft).

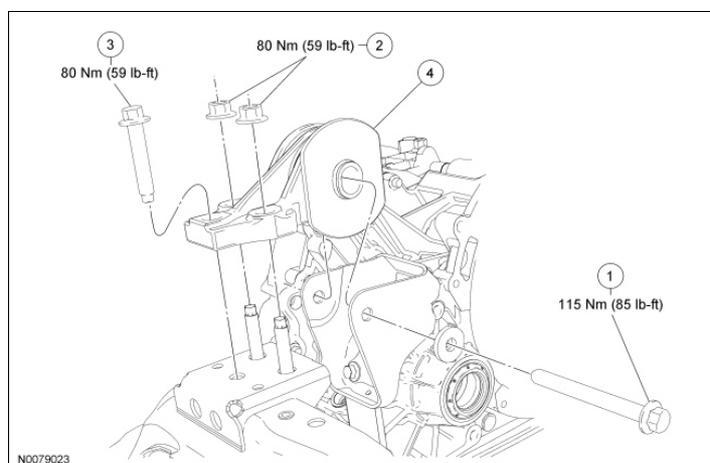


6. Install the LH splash shield and the 7 retainers.
 - Tighten to 10 Nm (89 lb-in).



7. Install the LH splash shield.



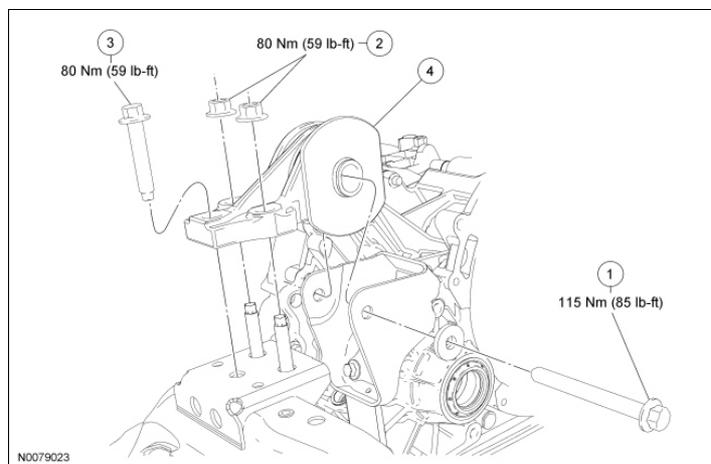
Transaxle Support Insulator -- Lower, Rear, 3.0L DOHC

Item	Part Number	Description
1	W710173	Lower support insulator through bolt
2	N807144-S440	Lower support insulator nuts
3	W500743-S439	Lower support insulator bolt
4	6E037	Lower support insulator

Removal and Installation

1. With the vehicle in NEUTRAL, position it on a hoist. For additional information, refer to [Section 100-02](#).
2. Remove the lower support insulator through bolt.
 - To install, tighten to 115 Nm (85 lb-ft).
3. Remove the lower support insulator bolt and 2 nuts.
 - To install, tighten to 80 Nm (59 lb-ft).
4. To install, reverse the removal procedure.

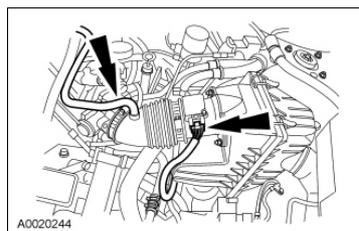
Transaxle Support Insulator -- Lower, Rear, 2.3L



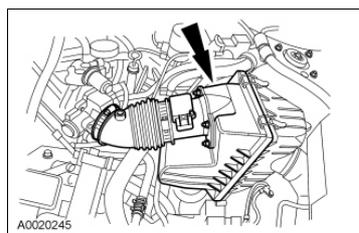
Item	Part Number	Description
1	W710173	Lower support insulator through bolt
2	N807144-S440	Lower support insulator nuts
3	W500743-S439	Lower support insulator bolt
4	6E037	Lower support insulator

Removal and Installation

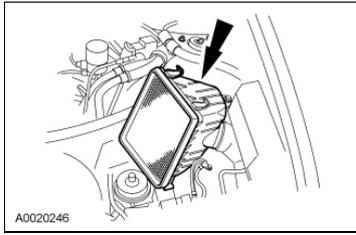
1. With the vehicle in NEUTRAL, position it on a hoist. For additional information, refer to [Section 100-02](#).
2. Disconnect the breather tube and mass air flow (MAF) sensor.



3. Remove the intake tube and air cleaner cover.



4. Remove the air cleaner assembly.



5. Remove the lower support insulator through bolt.
 - To install, tighten to 115 Nm (85 lb-ft).

 6. Remove the lower support insulator bolt and 2 nuts.
 - To install, tighten to 80 Nm (59 lb-ft).

 7. To install, reverse the removal procedure.
-

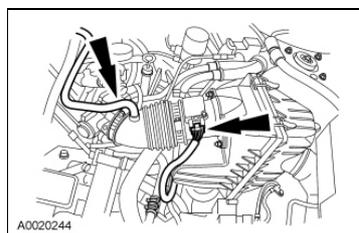
Transaxle Support Insulator -- LH

Special Tool(s)

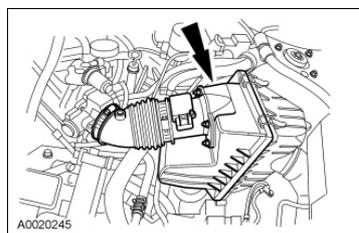
 <p>ST2378-A</p>	<p>Adapters for 303-290 303-290A-01</p>
 <p>ST2379-A</p>	<p>Adapter for 303-290A (Support Leg) 303-290A-03A</p>
 <p>ST2524-A</p>	<p>Engine Lifting Chains (Part of Spreader Bar) 303-D089 (D93P-6001-A3) or equivalent</p>
 <p>ST2363-A</p>	<p>Support Bar, Engine 303-290A</p>

Removal and Installation

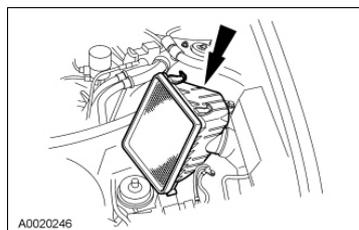
1. Disconnect the breather tube and mass air flow (MAF) sensor.



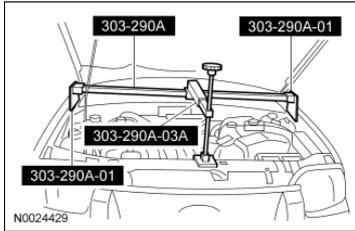
2. Remove the intake tube and air cleaner cover.



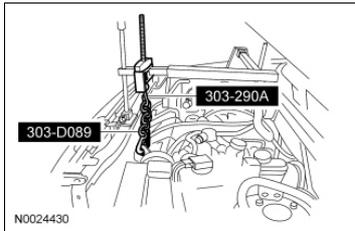
3. Remove the air cleaner as an assembly.



4. Install the special tools.

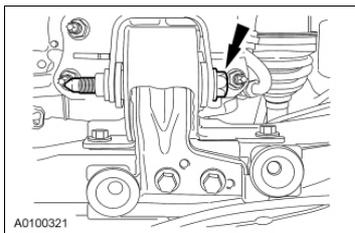


5. Install the special tools.



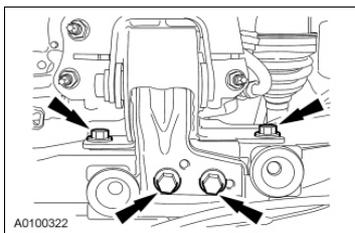
6. Remove the upper transaxle mount through bolt.

- To install, tighten to 103 Nm (76 lb-ft).



7. Remove the 4 upper transaxle mount bolts and remove the mount.

- To install, tighten to 48 Nm (35 lb-ft).



8. To install, reverse the removal procedure.

