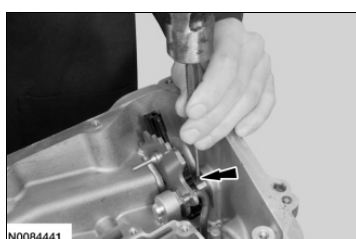


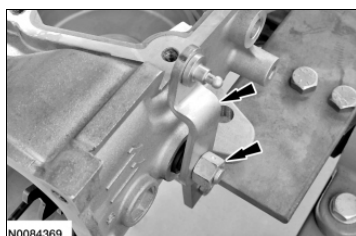
75. Install the manual control shaft roll pin.



76. **NOTICE:** Make sure to hold the manual control lever while tightening the manual control lever nut or damage to the manual control lever and park components will occur.

Install the manual control lever and the nut.

- Tighten to 24 Nm (18 lb-ft).



77. Install the 5 new clutch feed seals.



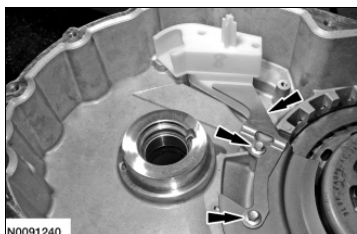
78. Position the transmission fluid baffle in place.



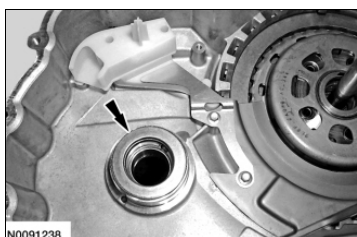
79. Install the lube funnel and position the alignment pin in the alignment hole.



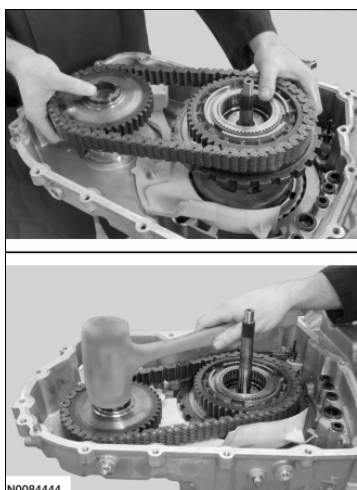
80. Position the lube funnel hold-down bracket in place and install the 2 bolts.
• Tighten to 12 Nm (106 lb-in).



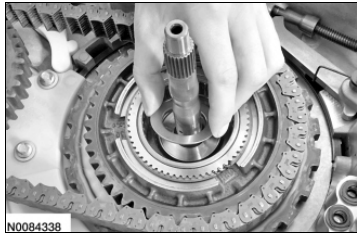
81. Install the No. 12 thrust bearing.



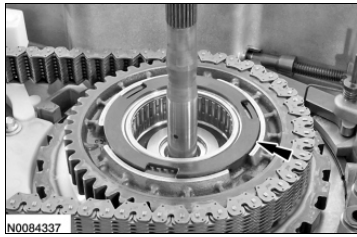
82. Simultaneously install the drive/driven sprocket and chain assembly. Lightly tap on the driven sprocket to be sure it is fully seated in the case.



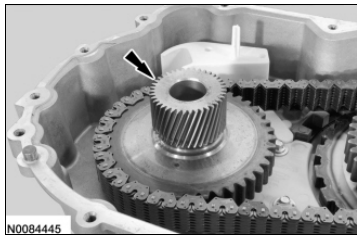
83. Install the No. 11 thrust bearing.



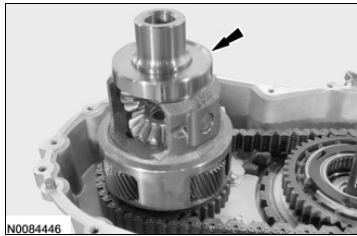
84. Install the No. 13 thrust washer.



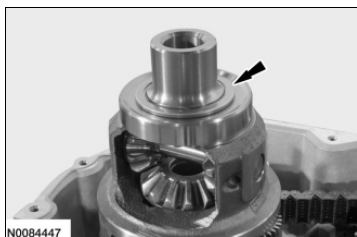
85. Install the final drive sun gear.



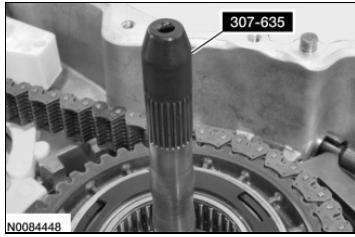
86. Install the differential assembly.



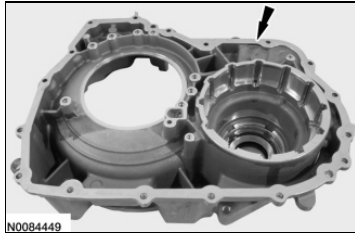
87. Install the No. 15 thrust bearing.



88. Install the Turbine Shaft Seal Protector 307-635 on the input shaft.

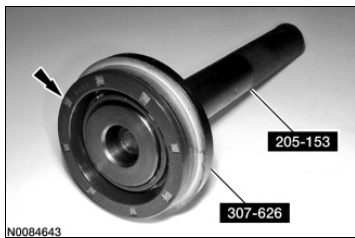


89. Clean the torque converter housing sealing surface.

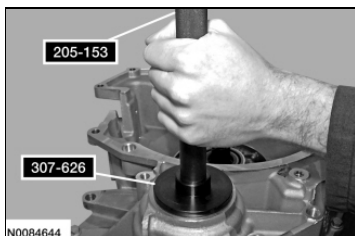


Front Wheel Drive (FWD) vehicles

90. Assemble the Handle 205-153 and Differential Seal Installer 307-626. Install a new RH seal on the Seal Installer 307-626.

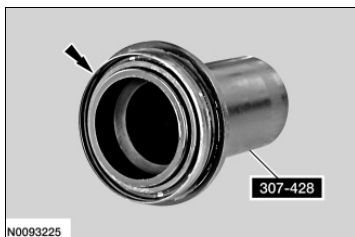


91. Using the Handle 205-153 and Differential Seal Installer 307-626, install the new RH halfshaft seal.



All-Wheel Drive (AWD) vehicles

92. Install a new RH seal on the RH Halfshaft Fluid Seal Installer 307-428.

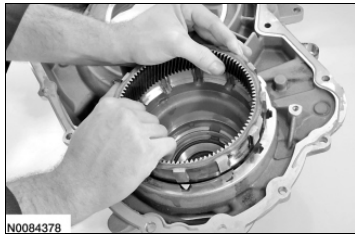


93. Using the RH Halfshaft Fluid Seal Installer 307-428, install the new RH halfshaft seal.



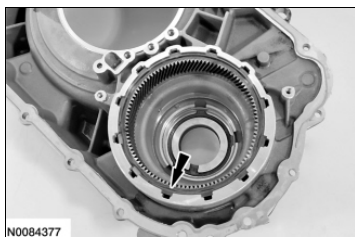
All vehicles

94. Install the differential ring gear in the torque converter housing.

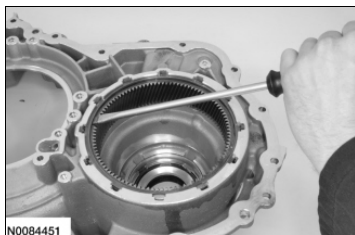


95. **NOTICE:** Be sure the flat side of the beveled snap ring is facing down or the ring can come loose, causing damage to the transaxle.

Install the beveled differential ring gear snap ring with the flat side facing down.

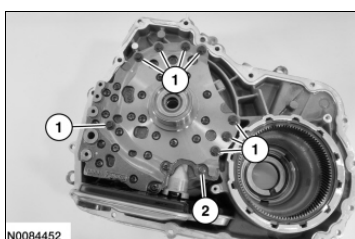


96. Seat the snap ring using a suitable tool.



97. Install the pump and filter assembly in the torque converter housing and install the pump bolts.

1. Tighten to 35 Nm (26 lb-ft).
2. Tighten to 10 Nm (89 lb-in).



98. Install the transmission fluid baffle and the 2 bolts.

- Tighten to 12 Nm (106 lb-in).