

before opening any compartment or disassembling any component containing fluids.

Refer to Special Publication, NENG2500, "Dealer Service Tool Catalog" for tools and supplies suitable to collect and contain fluids on Cat products.

Dispose of all fluids according to local regulations and mandates.

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 **WARNING**

Personal injury can result from hydraulic oil pressure and hot oil.

Hydraulic oil pressure can remain in the hydraulic system after the engine has been stopped. Serious injury can be caused if this pressure is not released before any service is done on the hydraulic system.

Make sure all of the work tools have been lowered to the ground, and the oil is cool before removing any components or lines. Remove the oil filler cap only when the engine is stopped, and the filler cap is cool enough to touch with your bare hand.

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1. Thoroughly clean the outside of the final drive and travel motor prior to disassembly.
2. Remove the sprocket from the final drive and the travel motor. The weight of the sprocket is approximately 39 kg (85 lb).
3. Mark the alignment of the final drive and travel motor for reassembly purposes. The parts must be reinstalled in the original locations.

