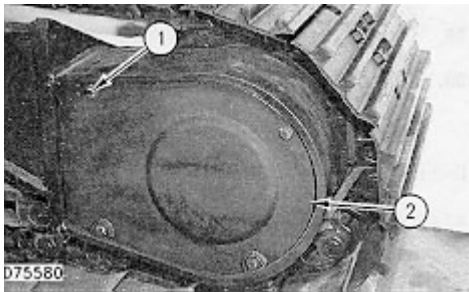
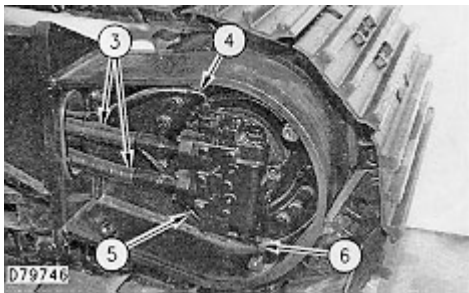


- c. Lower the boom until the bucket is flat on the ground.
- d. Shut off the engine and place key in the "ON" position. Put the hydraulic activation control lever in the "UNLOCK" position.
- e. Move the control levers for the boom, the stick and the swing to all full stroke positions. This will release any pressure that might be present in the pilot system.
- f. Return the key to "OFF" position.
- g. Slowly loosen the fill plug on the hydraulic tank and release the pressure.
- h. Tighten the fill plug on the hydraulic tank. Tighten the fill plug to a torque of $68 \pm 7 \text{ N}\cdot\text{m}$ ($50 \pm 5 \text{ lb ft}$).
- i. The pressure in the hydraulic system has been released and the hydraulic lines and the components can be removed.



2. Remove four bolts (1) and the washers that hold cover assembly (2). Remove cover assembly (2) from the inside rear of the undercarriage frame assembly.



3. When two tube assemblies (3) are disconnected from the travel brake valve and two hose assemblies (4) and (5) are disconnected from the travel motor, oil will flow from the tube assemblies and hose assemblies. Place a suitable drain pan under the tube assemblies and the hose assemblies.

4. Disconnect two tube assemblies (3) from the travel brake valve.

5. Disconnect hose assemblies (4) and (5) from the travel motor. Put plugs in the ends of the tube assemblies and hose assemblies to prevent oil loss and to keep contaminants out of the hydraulic system.

6. Remove elbow (6) from the travel motor.