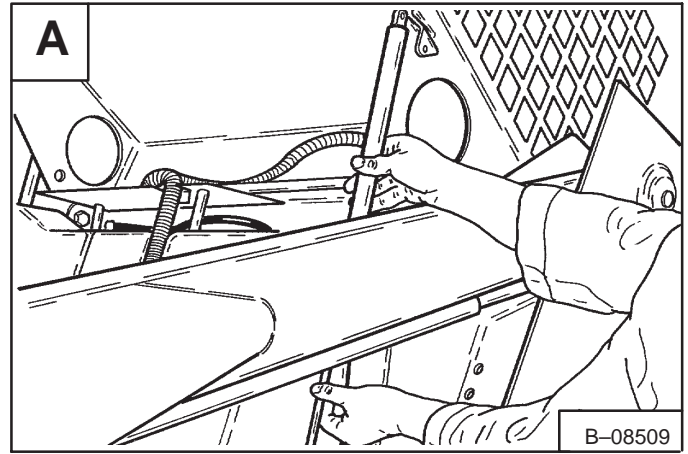


OPERATOR CAB (Cont'd)

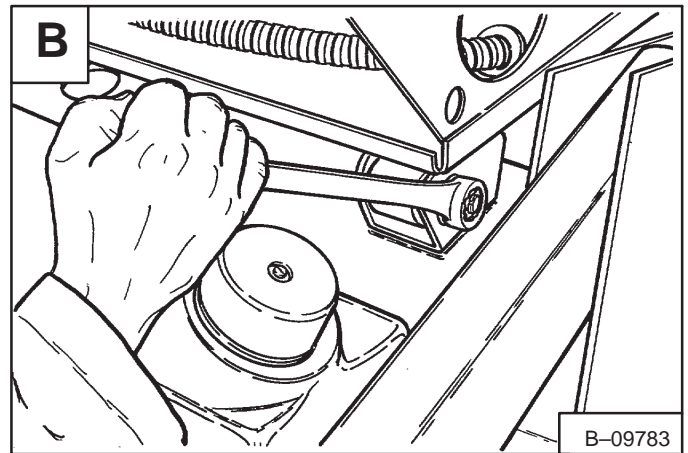
Removal And Installation (Cont'd)

Remove the gas cylinder (both sides) [A].



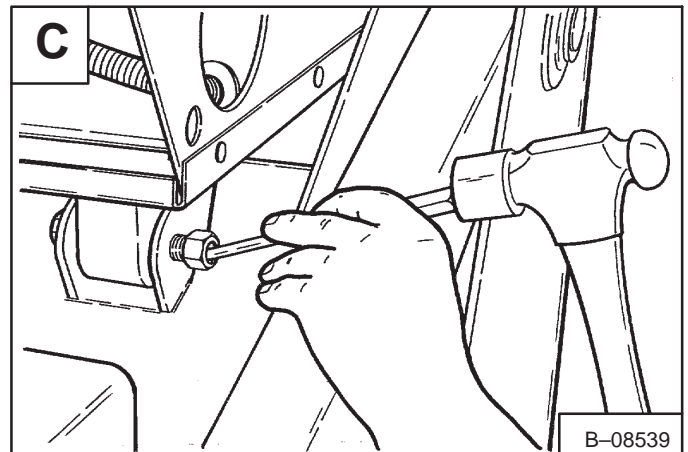
Remove the nuts from the pivot bolts [B].

Installation: Tighten the pivot bolts to 25–35 ft.-lbs. (34–47 Nm) torque.



Use a punch to remove the pivot bolt (both sides) [C].

Lift the operator cab from the loader using the chain hoist.

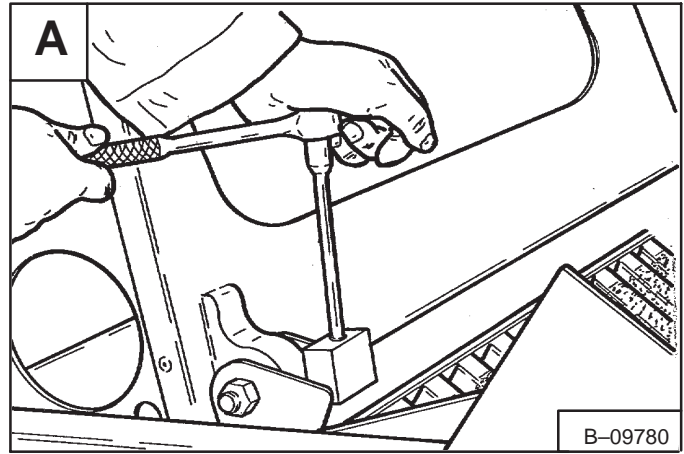


OPERATOR CAB GAS CYLINDER

Removal And Installation

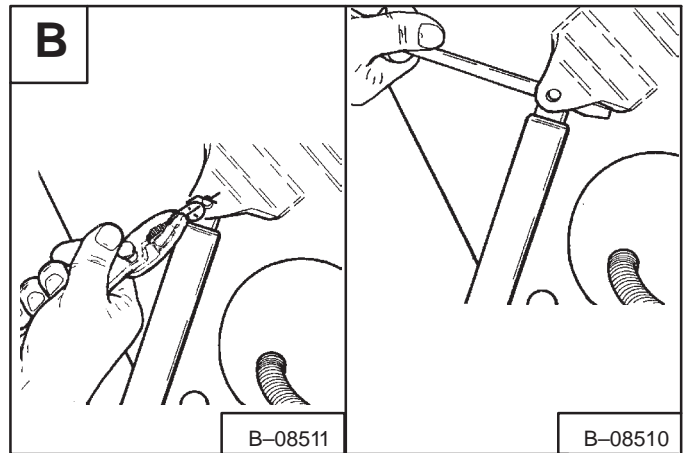
Remove the stop blocks at the rear of the operator cab [A].

Raise the operator cab. (See Page 1–5.)



Remove the retainer clip at the upper pivot pin [B].

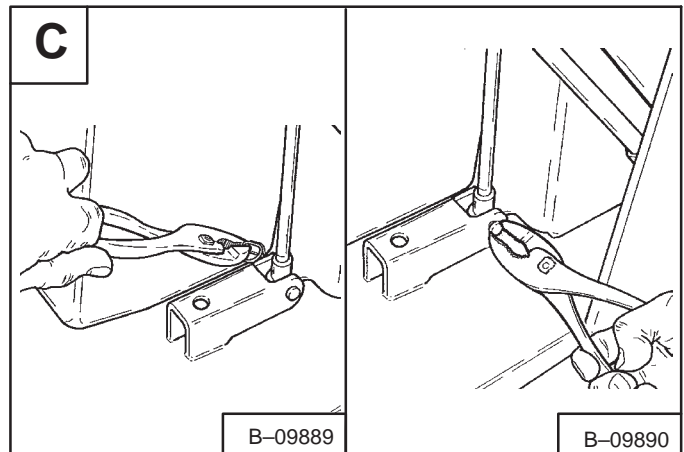
Remove the upper pivot pin [B].



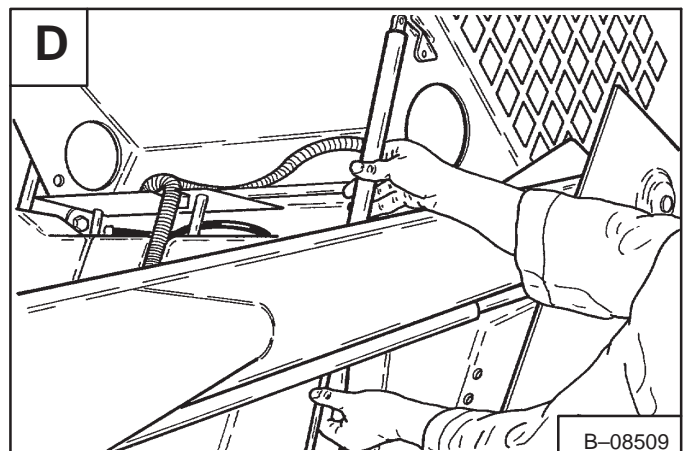
Remove the retainer clip at the lower pivot pin [C].

Remove the lower pivot pin [C].

Installation: Install the lower pivot pin first, use a screwdriver to hold the gas cylinder and install the top pivot pin.



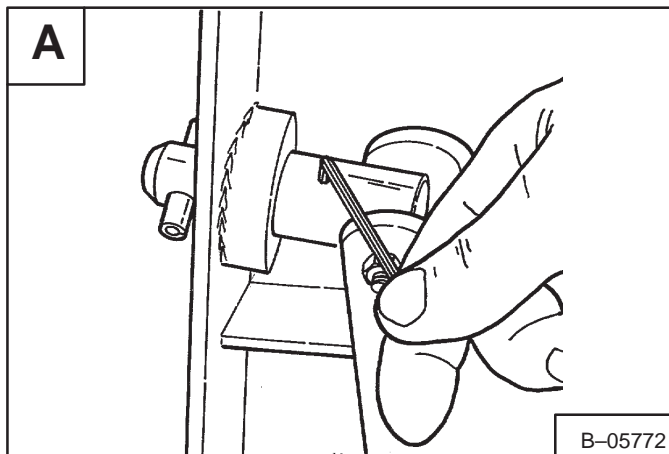
Remove the gas cylinder from the loader [D].



REAR DOOR

Door Latch Adjustment

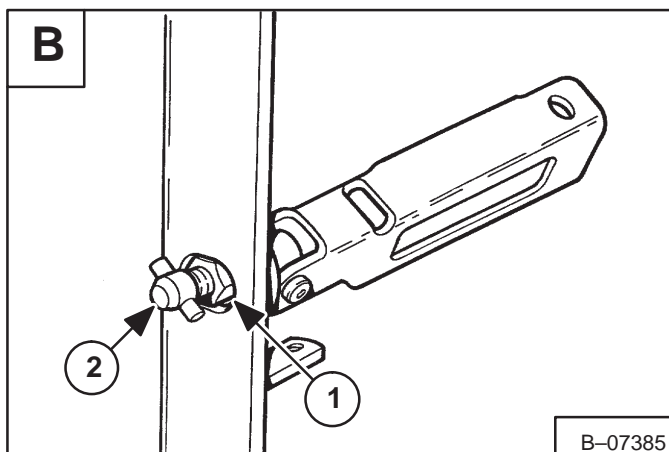
Loosen the set screw **[A]**.



Loosen the nut (Item 1) **[B]**.

Turn the bolt (Item 2) **[B]** in or out, until the door contacts both the top and bottom of the loader frame (Item 1) **[C]** with the lever in the latched position.

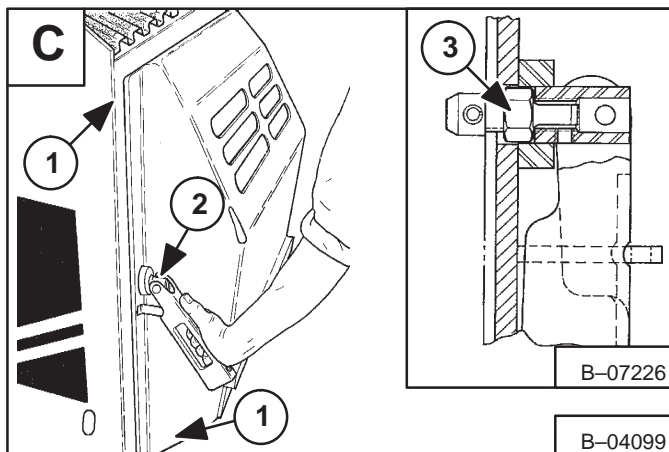
NOTE: It takes approximately 50 lbs. of force to push the lever down when the latch is adjusted correctly.



With the set screw (Item 2) **[C]** up, the flanges at the bolt (Item 3) **[C]** must be to the sides so that the set screw aligns with the flat surface at the end of the bolt.

Tighten the set screw **[A]**.

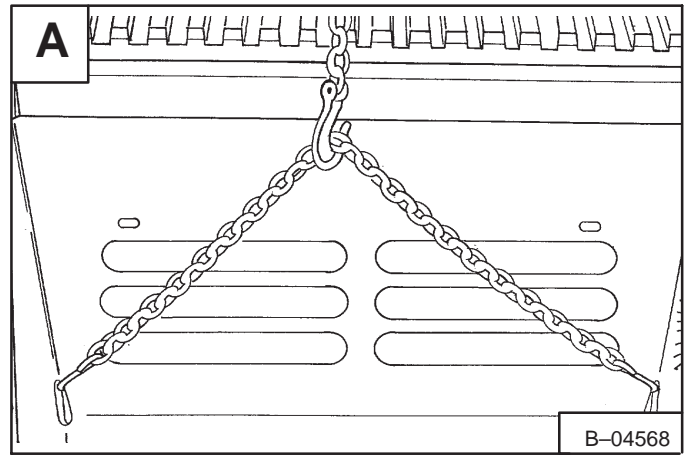
Tighten the nut (Item 1) **[B]** to 65–70 ft.-lbs. (88–95 Nm) torque.



REAR DOOR (Cont'd)

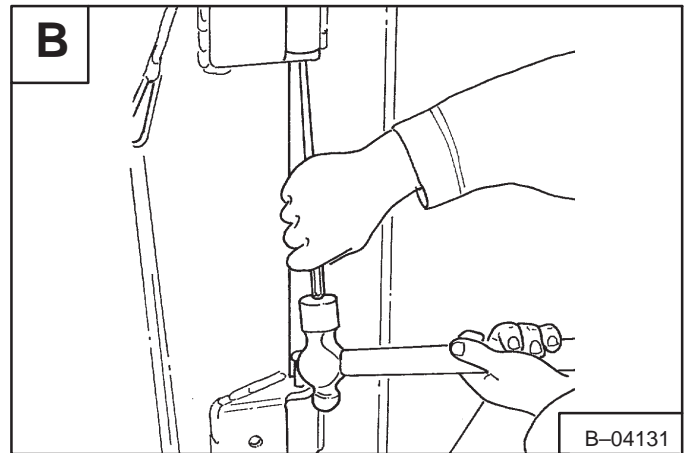
Removal And Installation

Install a chain hoist on the rear door **[A]**.



Use a punch and hammer, remove both hinge pins **[B]**.

Lift the door from the loader frame.



LIFT ARMS

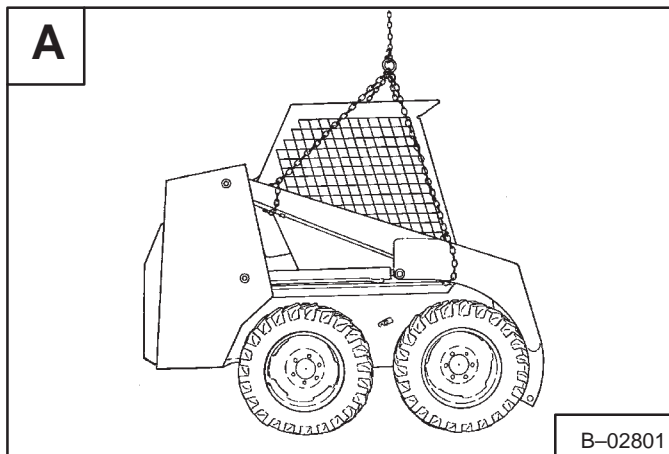
Removal And Installation

Roll the Bob-Tach frame fully forward.

Stop the engine. Activate the hydraulic controls to release the hydraulic pressure.

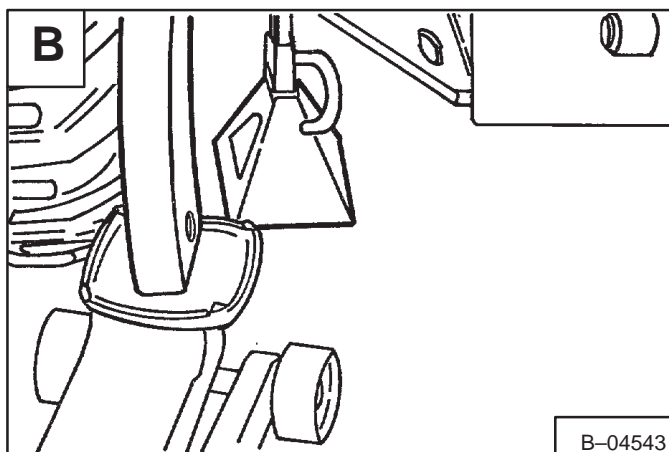
Remove the Bob-Tach frame. (See Page 5–9.)

Fasten chains and chain hoist to the lift arms **[A]**.



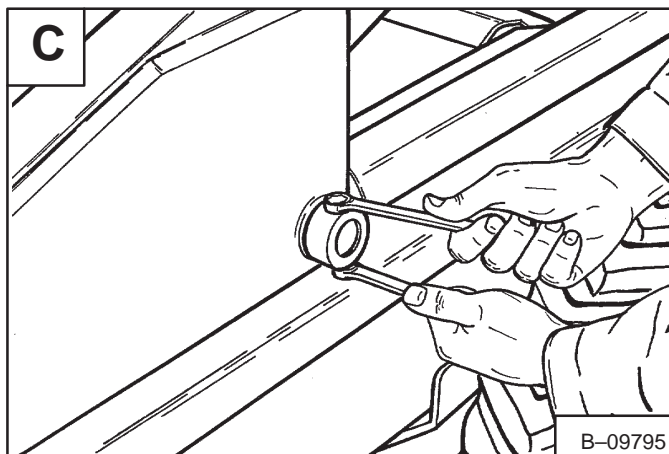
Put a floor jack under the lift arms **[B]**.

Raise the lift arms, with the floor jack, until the pivot pin at the rod end of the lift cylinder can be removed.



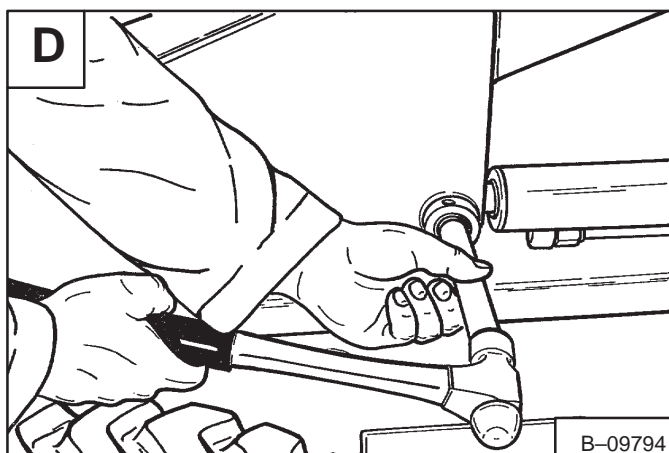
Remove the lock nut and bolt **[C]**.

Installation: Tighten the bolt and nut to 18–20 ft.-lbs. (24–27 Nm) torque.



Remove the pins at the rod end of the lift cylinder (both sides) **[D]**.

Lower the lift arms. Remove the floor jack.



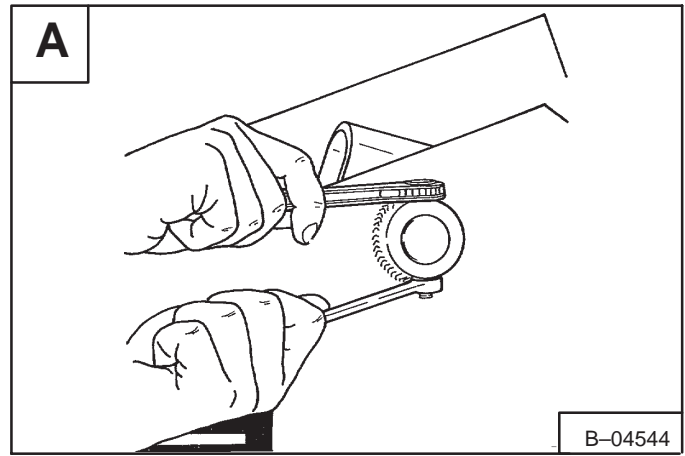
LIFT ARMS (Cont'd)

Removal And Installation (Cont'd)

Remove the lock nut and bolt [A].

Installation: Tighten the bolt and nut to 18–20 ft.-lbs. (24–27 Nm) torque.

Tighten the chain hoist.



Use a punch and soft hammer, remove the pivot pin at the lift arm (both sides) [B].

Raise the lift arms with the chain hoist and remove them from the loader frame.

