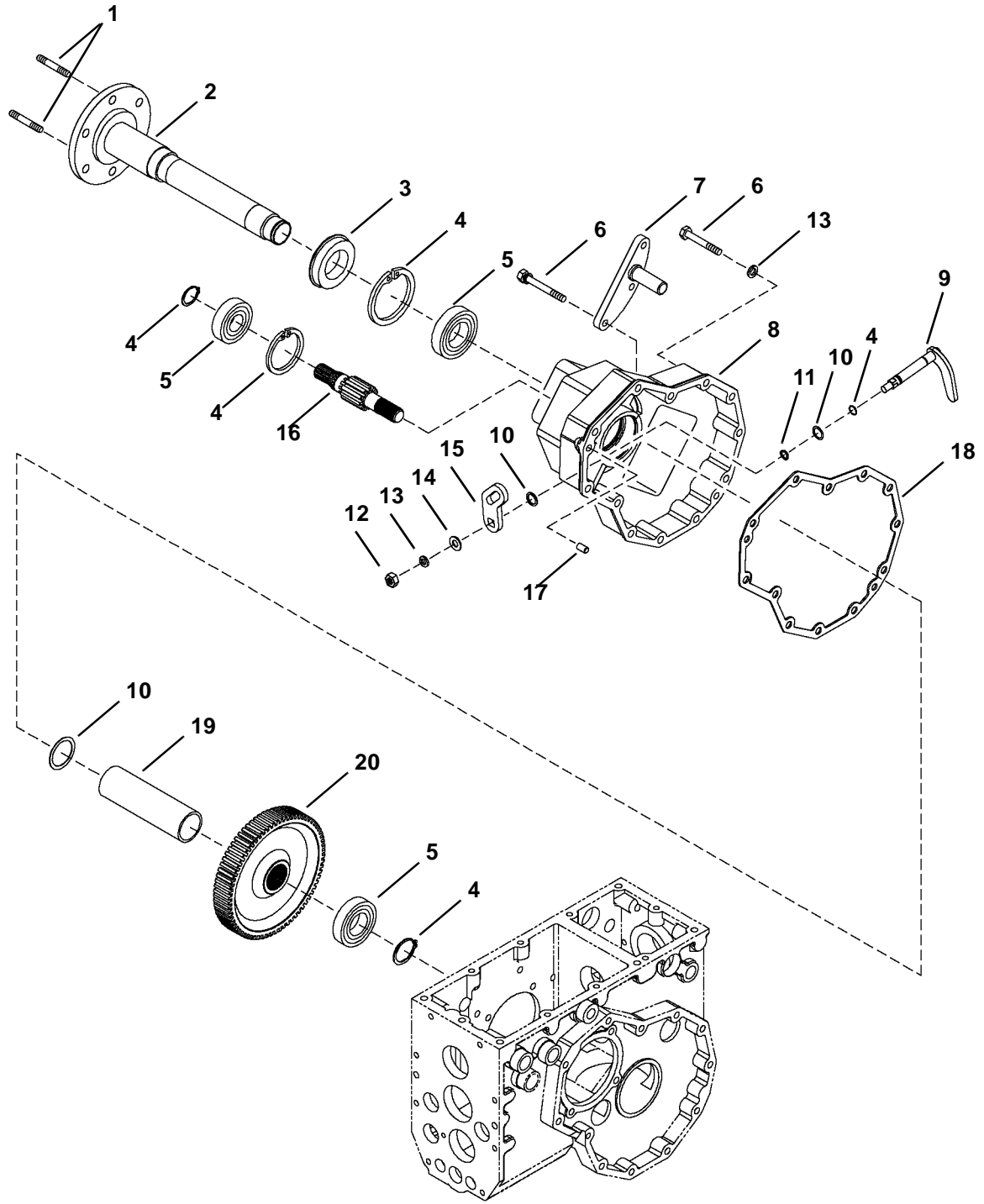


# AXLE CASE (CONT'D)

## Parts Identification

1. Stud
2. Axle Shaft
3. Seal
4. Snap Ring
5. Bearing
6. Bolt
7. Mount
8. Axle Housing
9. Lock Fork
10. Shim
11. O-ring
12. Nut
13. Lock Washer
14. Flat Washer
15. Lock Arm
16. 11 Gear
17. Pin
18. Gasket
19. Spacer Tube
20. Gear

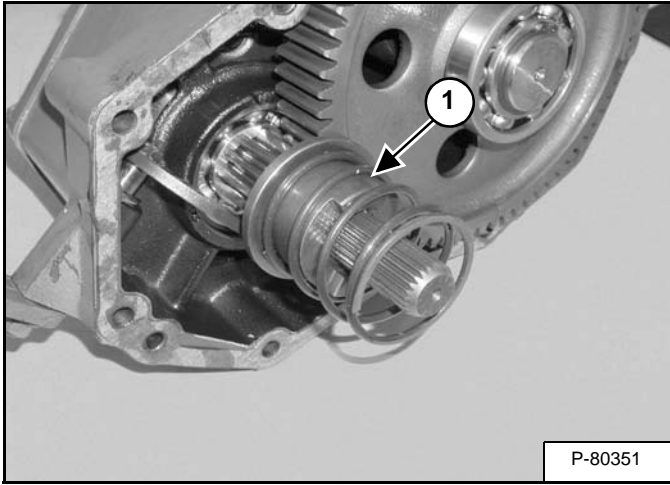


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## AXLE CASE (CONT'D)

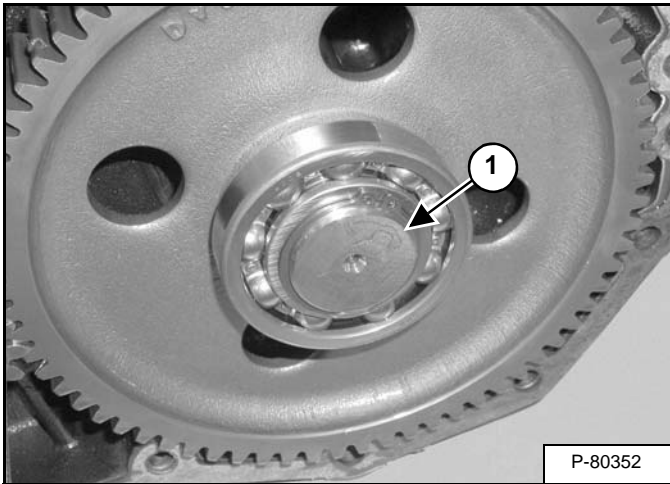
### Disassembly And Assembly

Figure 40-40-10



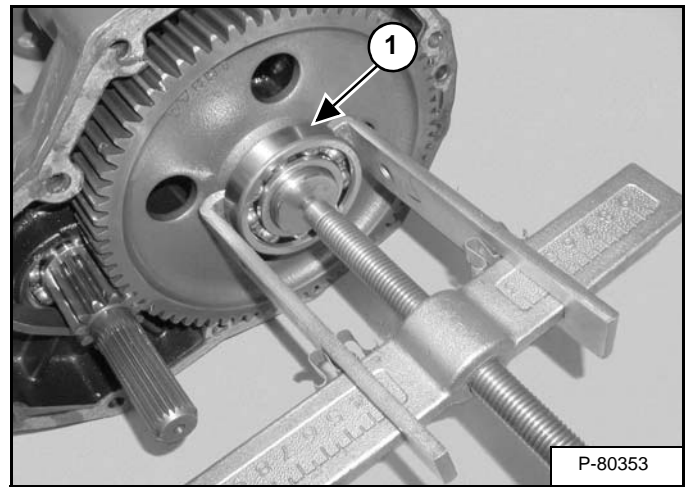
Remove the spring / coupler (Item 1) [Figure 40-40-10] from the brake shaft.

Figure 40-40-11



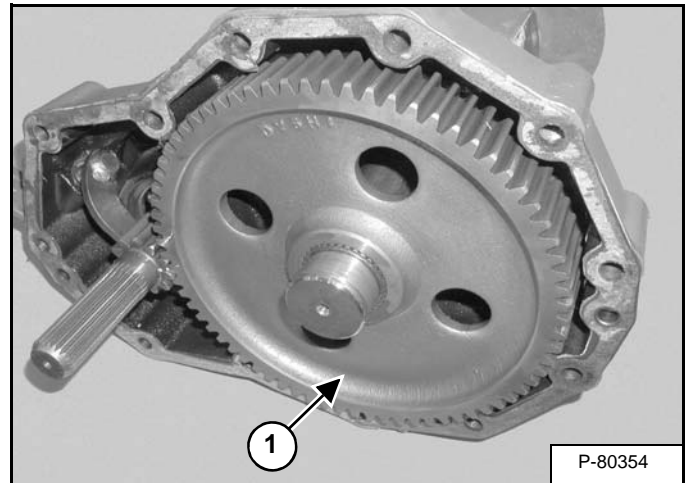
Remove the snap ring (Item 1) [Figure 40-40-11] from the shaft.

Figure 40-40-12



Remove the bearing (Item 1) [Figure 40-40-12] from the axle shaft.

Figure 40-40-13



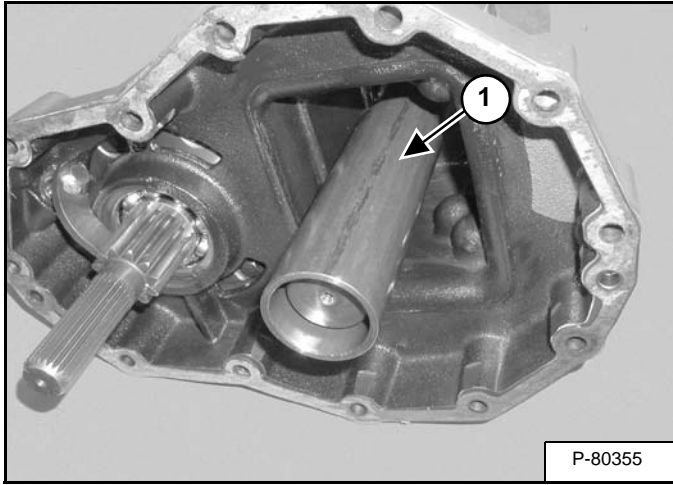
Remove the gear (Item 1) [Figure 40-40-13] from the axle case.

**NOTE:** Mark the gear for correct assembly.

## AXLE CASE (CONT'D)

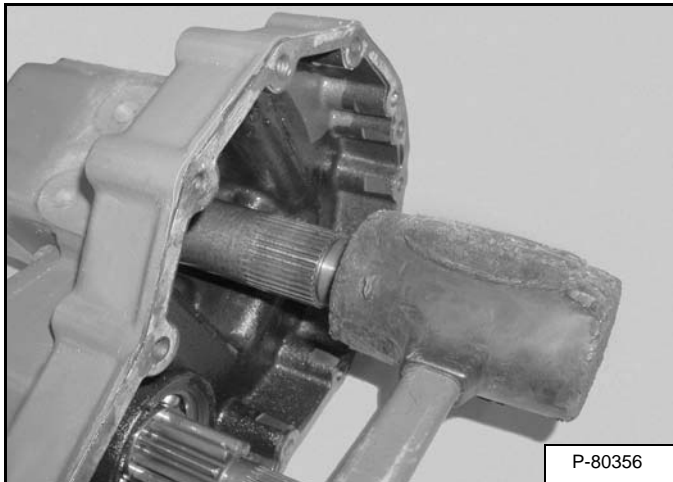
### Disassembly And Assembly (Cont'd)

Figure 40-40-14



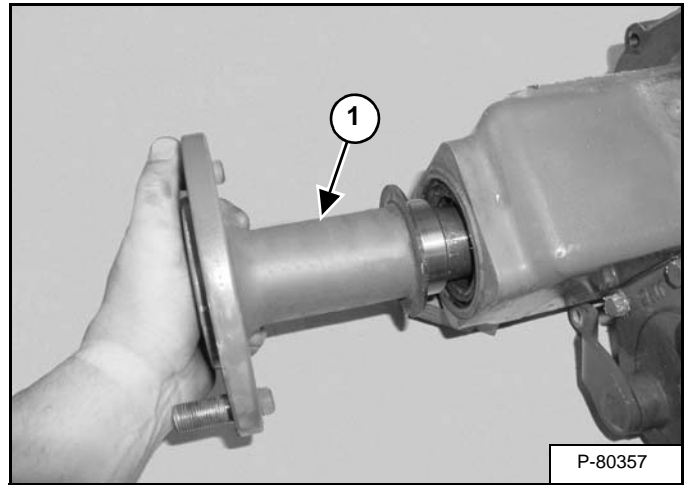
Remove the spacer tube (Item 1) [Figure 40-40-14] from the axle shaft.

Figure 40-40-15



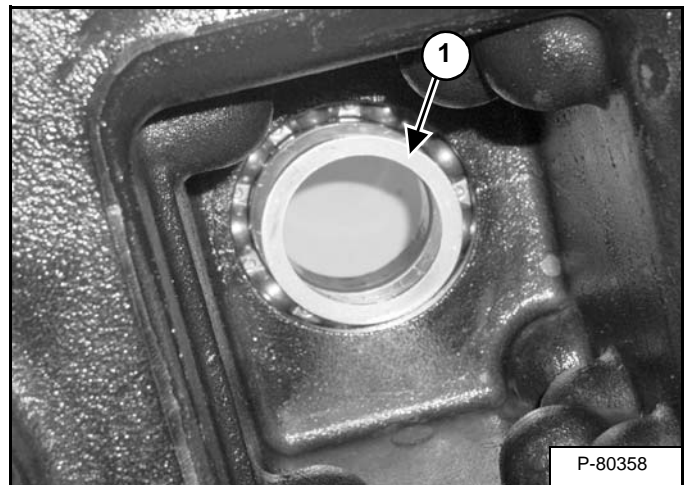
Use a soft faced hammer to tap on the end of the shaft [Figure 40-40-15].

Figure 40-40-16



Remove the axle shaft (Item 1) [Figure 40-40-16] from the housing.

Figure 40-40-17

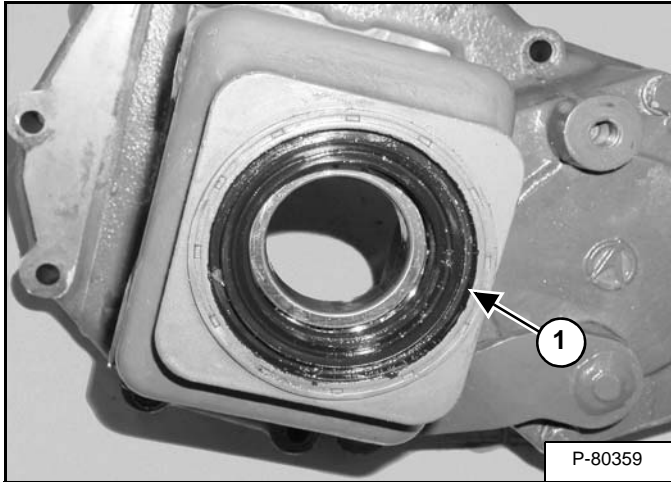


Remove the collar (Item 1) [Figure 40-40-17] from inside the axle housing.

## AXLE CASE (CONT'D)

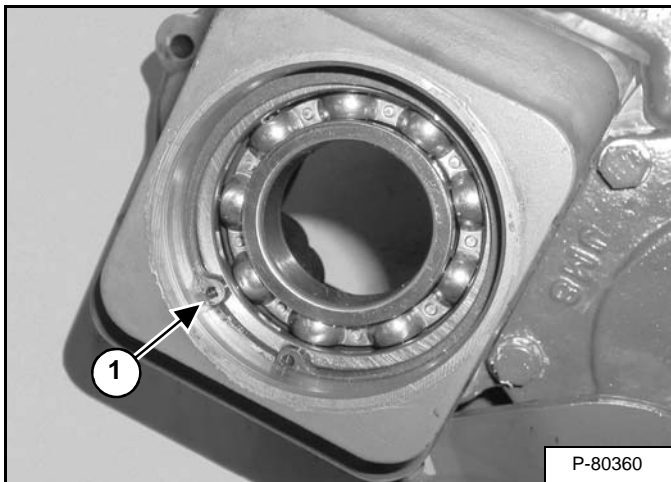
### Disassembly And Assembly (Cont'd)

Figure 40-40-18



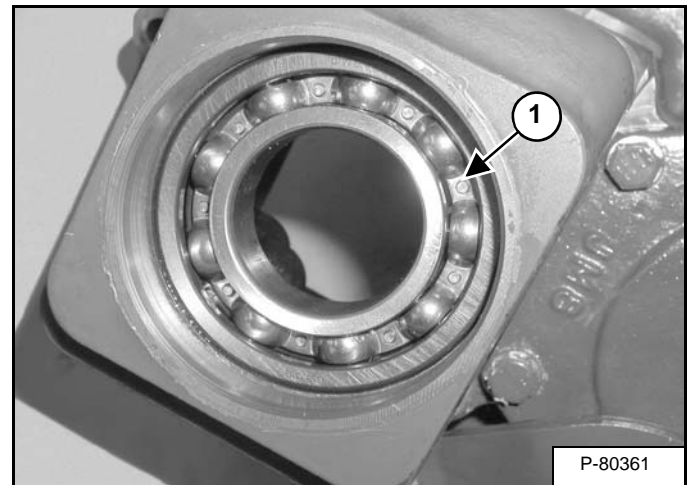
Remove the seal (Item 1) [Figure 40-40-18].

Figure 40-40-19



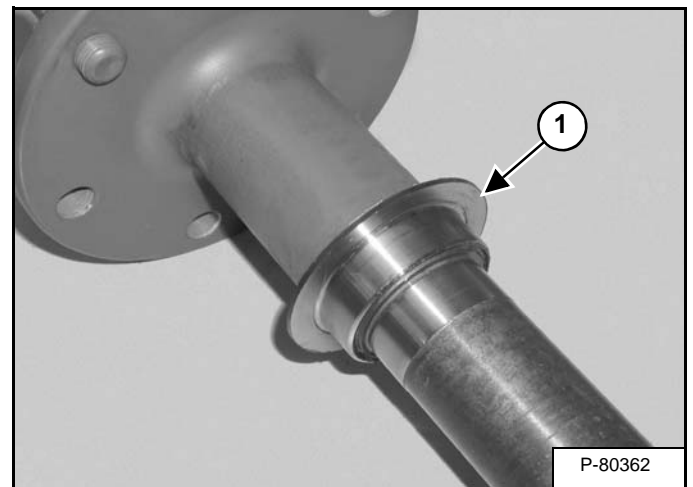
Remove the snap ring (Item 1) [Figure 40-40-19].

Figure 40-40-20



Remove the bearing (Item 1) [Figure 40-40-20].

Figure 40-40-21



Remove the seal (Item 1) [Figure 40-40-21] from the axle shaft.