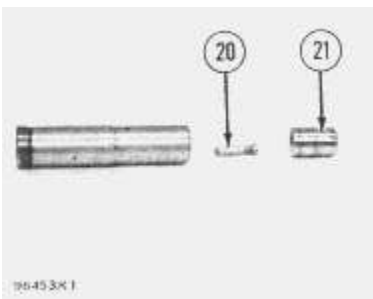
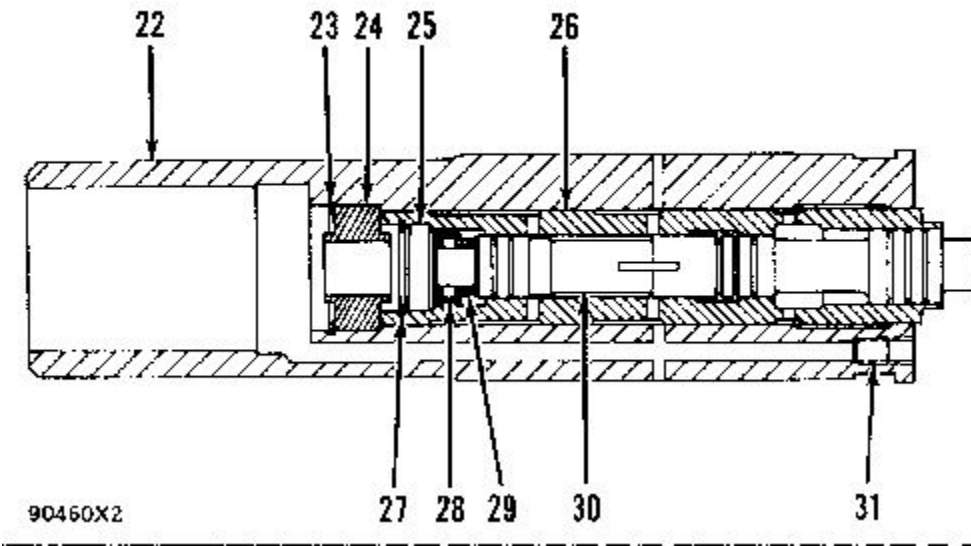


14. Remove port plate (18) from the head. Remove the two pins from the head that hold the port plate in position.

15. Put identification on the valves and the head as to their location in the head. Remove servo valve (17) and pressure reducing valve (19) from the rear of the head.



16. Remove pistons (20) and (21) from the servo valve cartridge.



17. Remove snap ring (23) from cartridge (22) with tool (E). Remove insert (24) from the cartridge.

18. Remove sleeve (26) from the cartridge. Remove snap ring (27) from the sleeve with tool (E). Remove spacer (25) from the sleeve.

19. Remove pin (28) with a hammer and punch. Remove stop (29) and spool (30) from sleeve (26). Remove setscrew (31).

NOTE: Later models do not have pin (28). On later models, use tool (E) to remove the snap ring that holds