

Illustration 30

g00755186

18. Use Tool (B) in order to install retaining rings (1) and (2) on the output shaft and third clutch assembly (3) .

## Assembly of the Reversing Clutch Assembly

Table 4

Tools Needed			
Tool	Part Number	Name	QTY
A	4C-6399	Compressor Assembly	1
B	1P-1863	Retaining Ring Pliers	1
C	FT-1745	Driver	1

1. Clean all parts and inspect all parts. If any parts are worn or damaged use new Caterpillar parts for replacement.

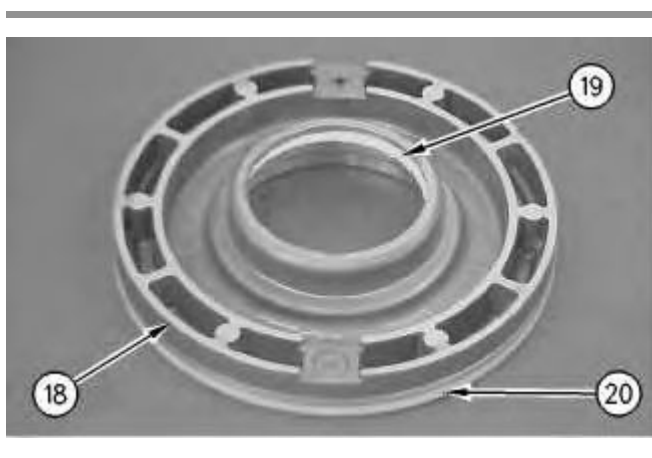


Illustration 31

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2. Install inner seal (19) and outer seal (20) into grooves of the piston (18) .