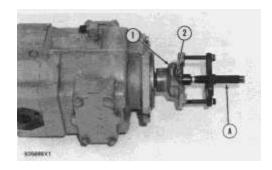
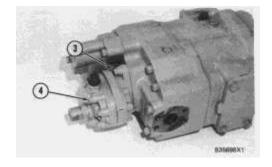
					100					-			
	Tools Needed	Α	В	С	D	E	F	G	н	T.	J	K	L
8S2264	Puller Group	1							23				17
989155	Spacer	1	3	-3-						70		200	- 1
2P5573	Fixture	270-29	1	287%	255	10						_	
FT1016	Guide Rod	356	7	2					5243			_	
5P975	Protective Plate			825	1				<u> </u>			_	
FT745	Retaining Ring Pliers		- 3		1337	1				-			
8B7548	Puller Assembly	-200		-700			1	- 12			1		1_
8H684	Ratchet Box Wrench	100			300.51		1				- 1		_1_
8B7554	Bearing Cup Puller Attachment	0500		-15	-000	7-6 	1	10/1					1
989152	Bearing Puller Attachment		- 350					_ 1	1766	35.007	_		00
5F7465	Puller Assembly		- 55.5										
989155	Spacer	(fe			8	- 3		1	- 52				
4F411	Bolt 3/8"-16 NC x 6" long	SAX	1480					2	- 12	_	2000		1955
484278	Washer 3/8"	200			-375	- 100	3.5	2					
5P974	Clamp				10,730	- 0	740		2	70 	2005		-838
FT1017	Block		.08	'n	5000		100	18936		1			
8H663	Bearing Puller Attachment	010	500		3500		211	120		000	1		
T774	Step Plate	100			12		183	100	0		1		
1P1857	Retaining Ring Pliers	-0.	200		-7780-							_ 1	
887550	Leg				- 200		W/4/2		S)	700			2
	100 mm												

## start by:

- a) remove hydraulic pump
- 1. Thoroughly clean the outside of the pump. Drain the oil from the pump.



**2.** Loosen nut (2) on shaft and install tooling (A). After the yoke (1) is loosened from the shaft, remove nut, tooling (A) and yoke.



**3.** Remove two bolts (3) and cooler pump (4) from the hydraulic pump.