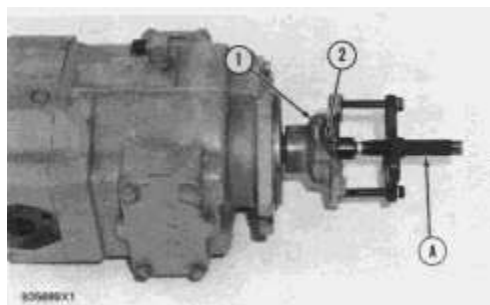


	Tools Needed	A	B	C	D	E	F	G	H	I	J	K	L
8S2264	Puller Group	1											
9S9155	Spacer	1											
2P5573	Fixture		1										
FT1016	Guide Rod			2									
5P975	Protective Plate				1								
FT745	Retaining Ring Pliers					1							
8B7548	Puller Assembly						1				1		1
8H684	Ratchet Box Wrench						1				1		1
8B7554	Bearing Cup Puller Attachment						1						1
9S9152	Bearing Puller Attachment							1					
5F7465	Puller Assembly							1					
9S9155	Spacer							1					
4F411	Bolt 3/8"-16 NC x 6" long							2					
4B4278	Washer 3/8"							2					
5P974	Clamp								2				
FT1017	Block									1			
8H663	Bearing Puller Attachment										1		
T774	Stop Plate										1		
1P1857	Retaining Ring Pliers											1	
8B7550	Leg												2

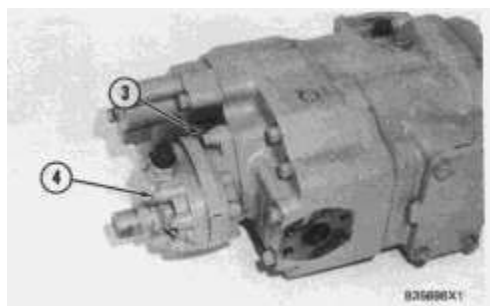
start by:

a) remove hydraulic pump

1. Thoroughly clean the outside of the pump. Drain the oil from the pump.



2. Loosen nut (2) on shaft and install tooling (A). After the yoke (1) is loosened from the shaft, remove nut, tooling (A) and yoke.



3. Remove two bolts (3) and cooler pump (4) from the hydraulic pump.