

Illustration 20

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12. Wipe seal ring face (8) of shaft seal ring (2) and wipe seal ring face (8) of retainer seal ring (11). Use a clean lint free cloth. No particles of any kind are permissible on the sealing surfaces. A small piece of paper from a paper towel can force apart the seal ring face, which will cause a leak.

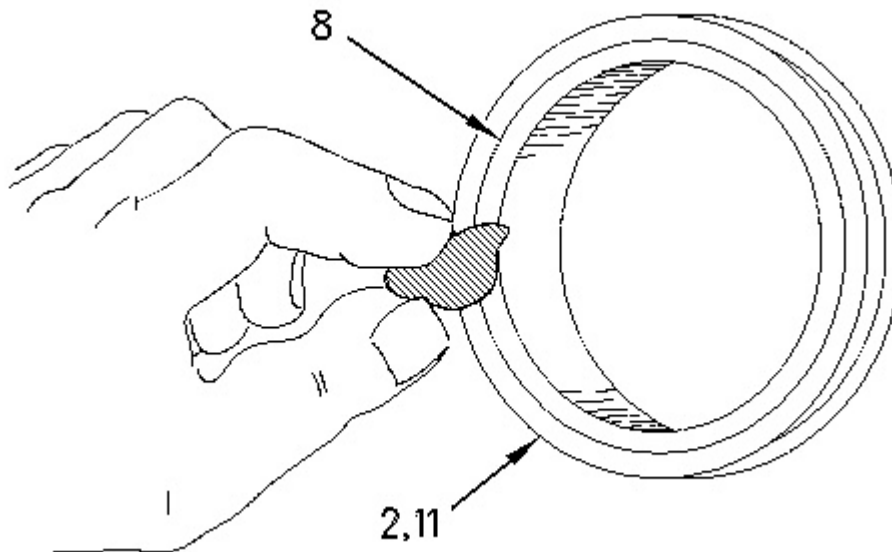


Illustration 21

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13. Apply a thin film of clean oil on the entire seal ring face of one or both seals. Use a lint free cloth or brush in order to distribute the oil evenly. Be careful not to get any oil on the rubber toric ring. Lubricate the seal faces by using the same oil that was used during assembly. Dye may have been used in the oil that was used during assembly. Use the same kind of oil without dye in order to lubricate the seal faces.