

Illustration 50

g00532699

75. Use Tooling (E) to remove retaining ring (99). Use Tooling (F) to remove bearing (100) from the carrier.

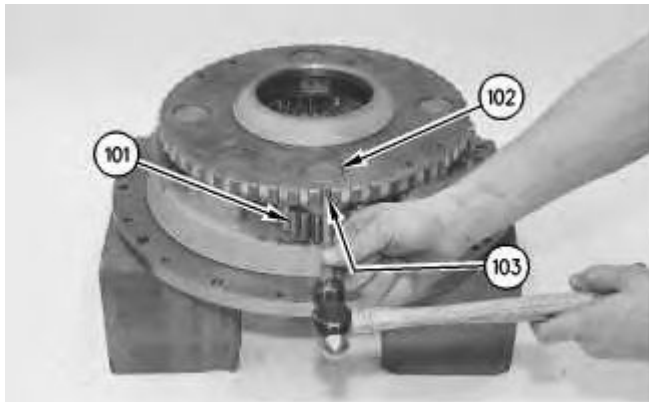


Illustration 51

g00532703

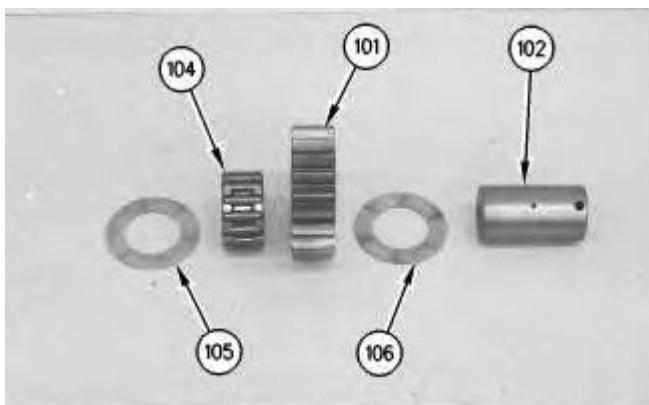


Illustration 52

g00532705

76. Use a hammer and a punch in order to push pin (103) into shaft (102). Remove shaft (102) and gear (101) from the carrier.