9. Remove pop rivets (22) and spring (21).

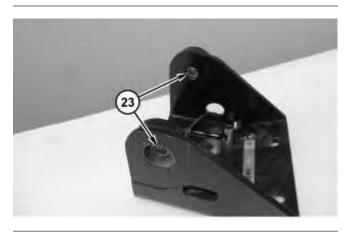


Illustration 12

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Note: Mark the location of needle bearings (23) for assembly procedure.

10. Remove needle bearings (23).

Assembly Procedure

Table 1			
Required Tools			
Tool	Part Number	Part Description	Qty
A	7M-7456	Bearing Mount Compound	1

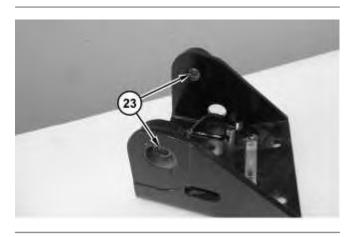


Illustration 13

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1. Install needle bearings (23).