

11. Position plate (6) on front housing (5). Install bolts (8). Tighten the bolts to a torque of 18 N·m (13 lb ft).
12. Tighten bolt (10) to a torque of 18 N·m (13 lb ft). Tighten bolt (13) to a torque of 18 N·m (13 lb ft). Tighten fasteners (11) to a torque of 35 N·m (26 lb ft). Refer to Illustration 2.

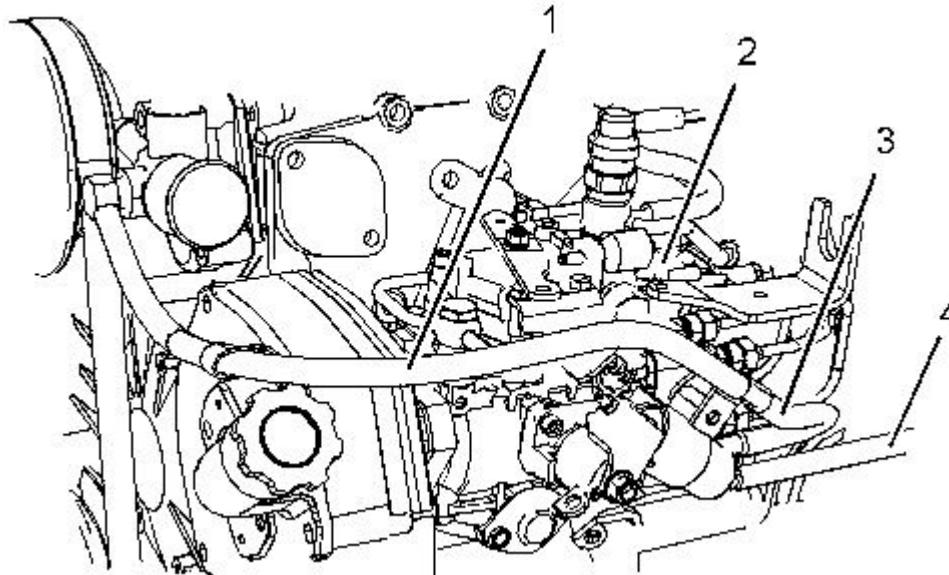


Illustration 5

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Typical example

13. Install hose (3) to fuel injection pump (2). Tighten the hose clamps securely.
14. Connect hoses (1) and (4) to fuel injection pump (2). Tighten the hose clamps securely.
15. Fill the cooling system with coolant. Refer to Operation and Maintenance Manual, "Cooling System Coolant - Change" for the correct procedure.
16. Adjust the fuel injection pump timing. Refer to Systems Operation, Testing and Adjusting, "Fuel Injection Timing - Check".

End By: Install the fuel injection lines. Refer to Disassembly and Assembly, "Fuel Injection Lines - Remove and Install".
