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Illustration 4

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6. Position gear (8) on shaft (6) and install bolts (7).
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Illustration 5

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7. Align the oil hole in the bearing and the oil hole in rear adapter assembly (1). Use Tooling (A) and a suitable press to install bearing (5) into rear adapter assembly (1). The bore of the bearing must be  $75.0 \pm 0.055$  mm ( $2.95 \pm 0.0020$  inch) after installation.
8. Use Tooling (B) to install seal (4) into rear adapter assembly (1). Ensure that the lip of the seal is toward the bearing.
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Illustration 6

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