

Illustration 4 g01255146

6. Position gear (8) on shaft (6) and install bolts (7).

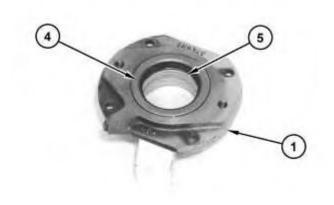


Illustration 5 g01255143

- 7. Align the oil hole in the bearing and the oil hole in rear adapter assembly (1). Use Tooling (A) and a suitable press to install bearing (5) into rear adapter assembly (1). The bore of the bearing must be 75.0 ± 0.055 mm (2.95 ± 0.0020 inch) after installation.
- 8. Use Tooling (B) to install seal (4) into rear adapter assembly (1). Ensure that the lip of the seal is toward the bearing.



Illustration 6 g00906726