

Illustration 1

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3. Use Tooling (A) and a suitable press to install the crankshaft rear seal into the housing.
4. Lubricate the components with clean engine oil. Install Tooling (A) onto the crankshaft flange.
5. Position the new gasket on the dowels in the cylinder block.

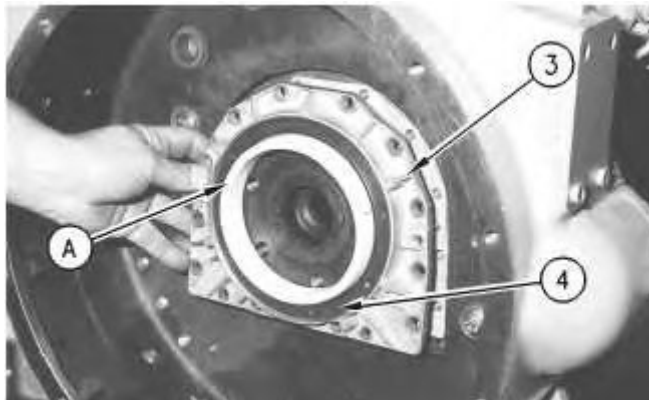


Illustration 2

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Typical example

6. Place housing (3) and crankshaft rear seal (4) over Tooling (A).
7. Position housing (3) on the dowels in the cylinder block.
8. Remove Tooling (A).