



Illustration 31

g02028942

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32. Install relief valve (25) to main control valve (1). Tighten relief valve (25) to a torque of  $325 \pm 40 \text{ N}\cdot\text{m}$  ( $240 \pm 30 \text{ lb ft}$ ).
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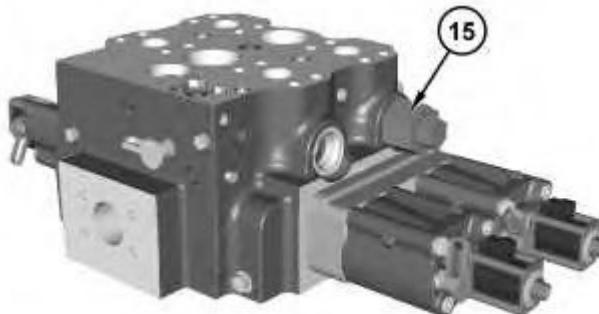


Illustration 32

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33. Assemble relief valve (15).
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