



Illustration 2

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2. Attach a suitable lifting device to the planetary assembly. The weight of the planetary assembly is 45 kg (100 lb).
 3. Carefully align the planetary assembly to the axle housing and install sixteen bolts (1). The torque for bolts (1) is 304 N·m (224 lb ft).
 4. Fill the axle housing. The capacity of the axle housing is 8 L (2.1 US gal). Refer to Operation and Maintenance Manual, SEBU7137 for the correct procedure.
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