

7. Disconnect fitting (9). Remove fuel return line (10) from the engine.

**Note:** Cap all openings or plug all openings immediately in order to prevent contamination of the fuel system.

## Installation Procedure

---

### NOTICE

**Keep all parts clean from contaminants.**

**Contaminants may cause rapid wear and shortened component life.**

---

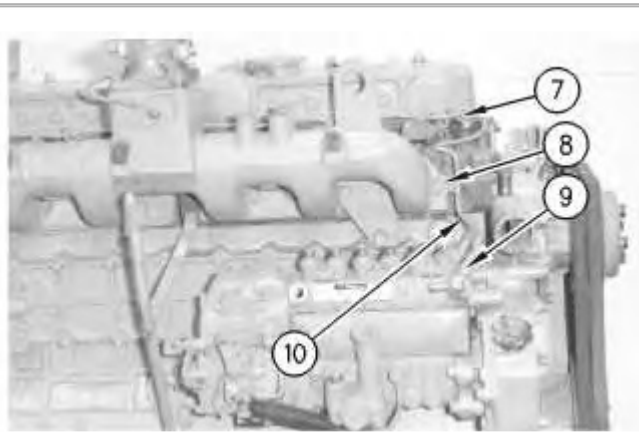


Illustration 5

g00606317

1. Place the fuel return line (10) in position on the engine. Connect fitting (9) of the fuel return line to the fuel injection pump.
  2. Install the washer and bolt (8) through the clamp in order to secure the fuel return line to the inlet manifold.
  3. Install the fuel return line (10) to the fuel injection nozzles. Secure the fuel return line to the fuel injection nozzle with acorn nuts (7) .
-