

Illustration 13

g00524383

(C) 1U-7606 Servo Block

(71) Servo piston

(73) Clevis

- d. Position Tool (C) on the side so the notch is facing upward. Position the governor output servo so the sleeve is in the recess of Tool (C). Position the clevis end of the servo piston in the recess. The recess will be marked "PIN" on the side.
- e. Insert clevis (73) into the piston bore.
- f. Align the holes in clevis (73) and servo piston (71). Press a new **4H-1641** Spring Pin (74) until the end of the spring pin is flush with the outside diameter of servo piston (71) .

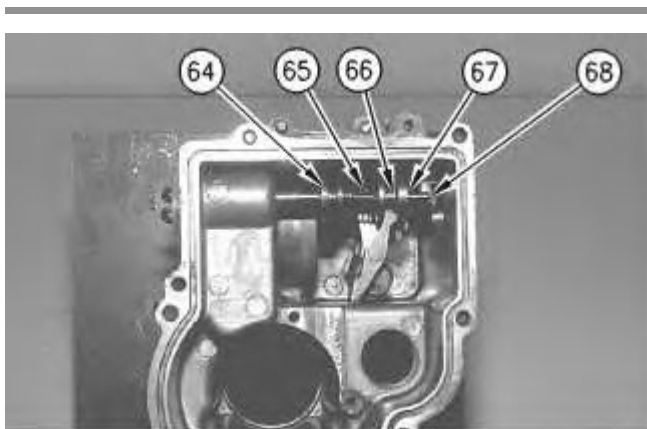


Illustration 14

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