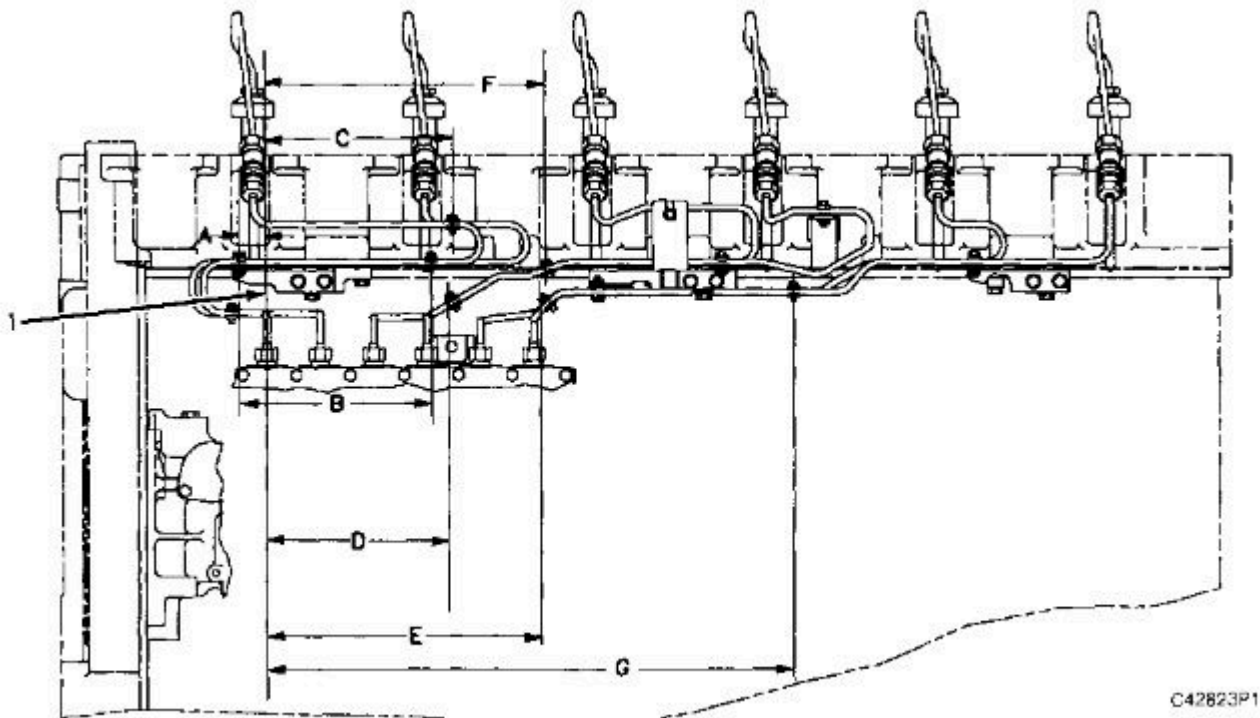


Fuel injection lines which are bent, damaged or rubbing can leak and cause a fire. Replace any lines which have damage or leaks that can not be corrected when tightened to the correct torque.



Fuel Injections Lines With Support Bracket
(1) A vertical line through the number one injection pump.

The nuts that hold a fuel injection line to an injection pump must be tightened to the correct torque. If the nut is loose, fuel will leak from the connection. If the nut is tightened too tight, the inside diameter of the line will become smaller and cause a restriction to the flow of fuel in the line. Use a torque wrench and a 5P0144 Fuel Line Socket to tighten the fuel injection line nuts to 42 ± 7 N·m (31 ± 5 lb ft).

WARNING

Be sure the fuel injection line clamps are installed in the correct location. Incorrectly installed clamps may allow the fuel injection lines to vibrate and become damaged. The damaged lines may leak and cause a fire.