

## HEATER

### Removal And Installation

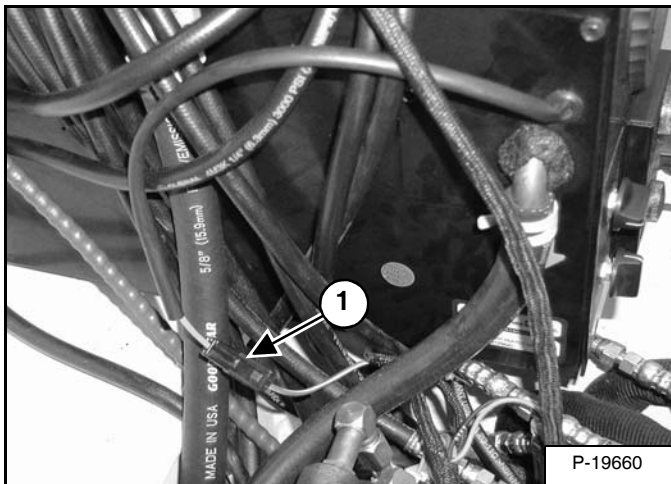
Drain the engine coolant. (See Replacing The Coolant on Page 10-70-2.)

Remove floor mat and floor panels. (See Removal and Installation on Page 40-140-1.)

Remove seat and seat mount. (See Removal And Installation (S/N 223512842 & Below And 223811738 & Below) on Page 40-40-1 or Removal And Installation (S/N 223512932 & Above and 223811739 & Above) on Page 40-40-2.)

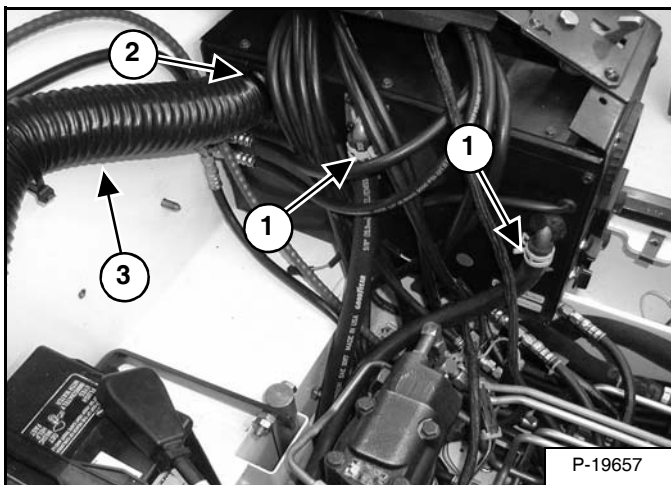
Remove blade extension tray. (See Removal And Installation on Page 40-150-1.)

**Figure 70-10-1**



Disconnect the heater wire harness (Item 1) [Figure 70-10-1].

**Figure 70-10-2**



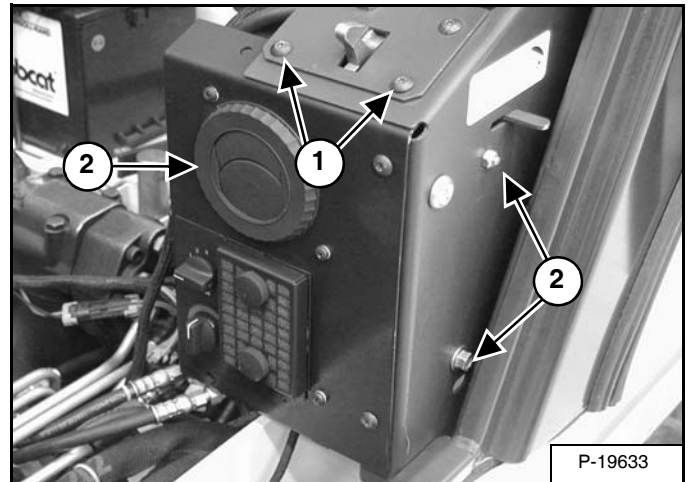
Mark the two hoses (Item 1) [Figure 70-10-2] for ease of assembly.

Disconnect and cap the two hoses (Item 2) [Figure 70-10-2].

Cap the heater fittings once the hoses are removed.

Remove the tie strap (Item 2) [Figure 70-10-2] and duct hose (Item 3) [Figure 70-10-2] from heater.

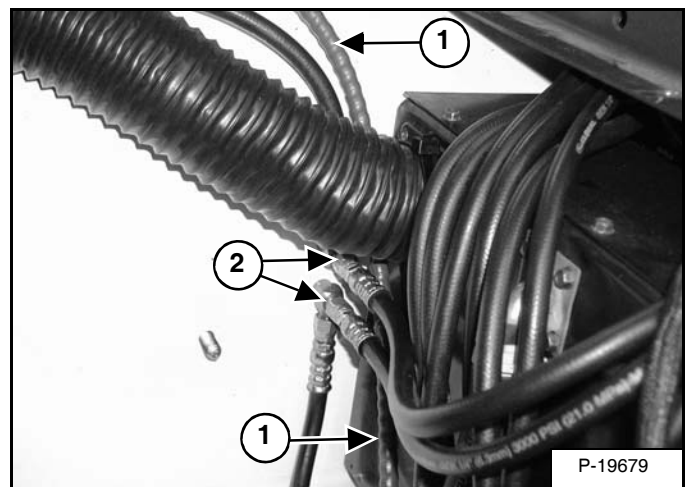
**Figure 70-10-3**



Remove the four screws (Item 1) [Figure 70-10-3] from the front of the heater.

Remove heater assembly (Item 2) [Figure 70-10-3] from the excavator.

**Figure 70-10-4**



**NOTE:** During the installation of heater assembly, verify that the engine speed cable (Item 1) [Figure 70-10-4] is on the heater side of the buckhead fitting (Item 2) [Figure 70-10-4] otherwise the cable will be pinched between the bulkhead fittings and blade extension tray.



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