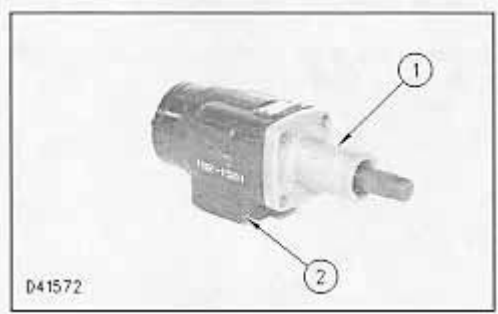


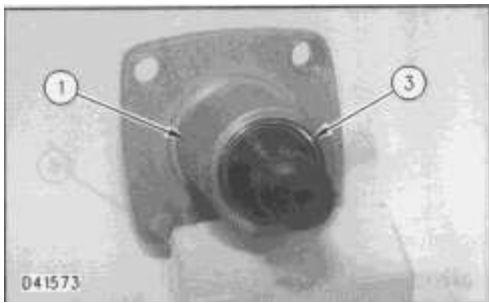
Tools Needed		A	B
1P-0510	Driver Group	1	
4M-3252	Spacer		1

Start By:

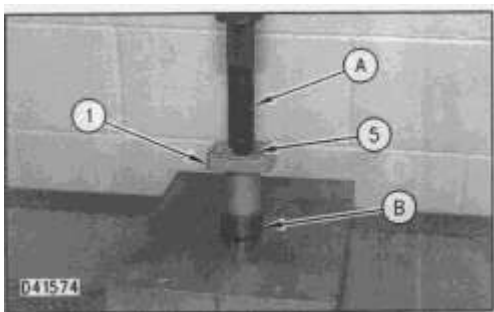
a. remove steering metering pump



1. Remove housing assembly (1) from pump assembly (2).



2. Remove spiral ring (3) from housing assembly (1).



3. Use Tooling (A) and (B) in order to remove shaft (5) from housing assembly (1).

