



T6122AB-UN: Surface Smoothing

Inspect the piston lands. If necessary, clean lands of any nicks or burrs that can cut cap seal.



6. T6122AC-UN: Seal Expander Placement

Install seal expander.

7. **NOTE:**

The cap seal can be made more pliable by warming it with your hands or by putting seal in hot water for approximately 5 minutes.

Once started, install cap seal as quickly as possible so the amount of time that seal is stretched is kept to a minimum.

Push seal on end of piston.



8. T6122AE-UN: Seal Expander Placement