- 4. Use a suitable press in order to remove retaining ring (11) and lock (12).
- 5. Remove housing (13).
- 6. Remove the O-ring seal from housing (13).

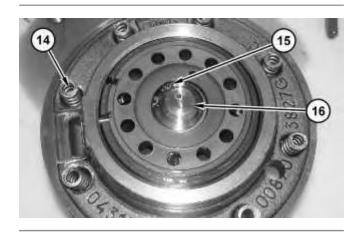


Illustration 5

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Personal injury can result from being struck by parts propelled by a released spring force.

Make sure to wear all necessary protective equipment.

Follow the recommended procedure and use all recommended tooling to release the spring force.

- 7. Remove springs (14).
- 8. Use Tooling (A) in order to remove retaining ring (15).
- 9. Remove speed control valve group (16).