

Install in the reverse order of removal.

**Tightening torque:**

**Engine mounting;**

**35 Nm (3.6 kgf-m, 25.8 ft -lb)**

**INSPECTION**

Make sure that no crack or other damages do not exist.

**PREPARATION FOR OVERHAUL**

**FAULT DIAGNOSE GENERAL**

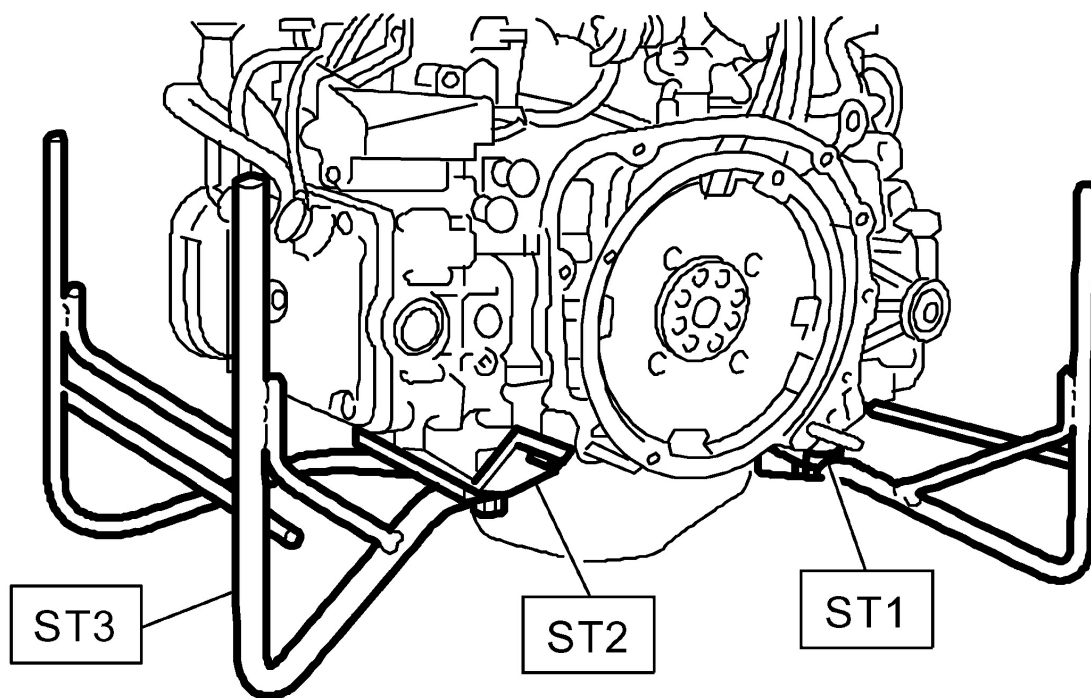
**PROCEDURE**

After removing the engine from the body, secure it in the ST shown below.

*ST1 32005105 ENGINE STAND ADAPTER RH*

*ST2 32005106 ENGINE STAND ADAPTER LH*

*ST3 32005156 ENGINE STAND*



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**Fig. 87: Securing ST On Engine**  
Courtesy of SAAB-SCANIA OF AMERICA, INC.

In this section the procedures described under each index are all connected and stated in order. The procedure for overhauling of the engine will be completed when you go through all steps in the process.

Therefore, in this section, to conduct the particular procedure within the flow of a section, you need to go back and conduct the procedure described previously in order to do that particular procedure.

## V-BELT

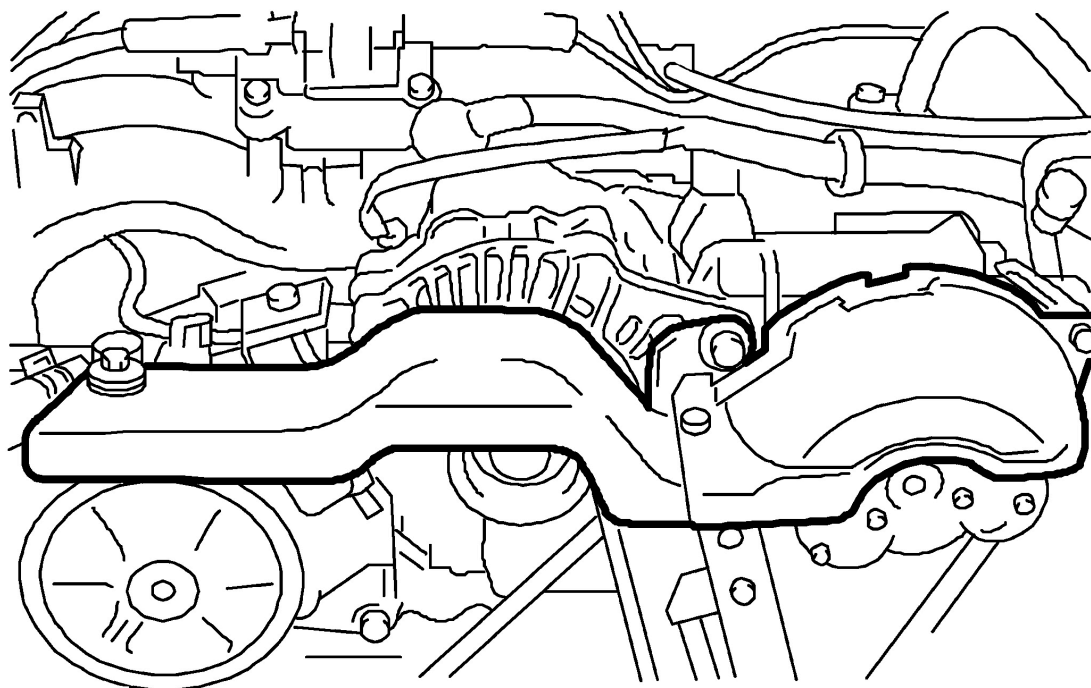
### ADJUSTMENT/REPLACEMENT

#### REMOVAL

**NOTE:** Perform the following procedures with the engine installed to the body.

#### FRONT SIDE BELT

Remove the V-belt covers.



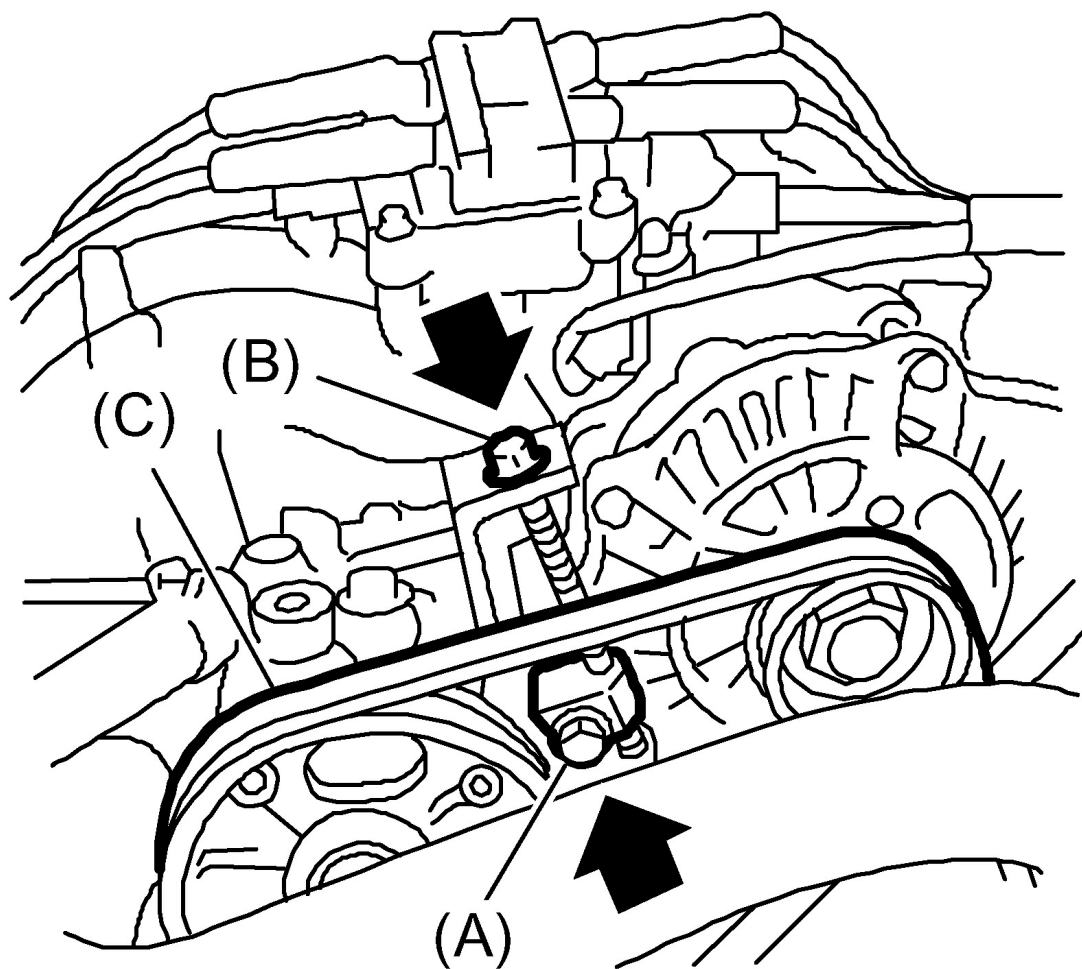
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**Fig. 88: Removing V-Belt Covers**  
Courtesy of SAAB-SCANIA OF AMERICA, INC.

Loosen the lock bolt (A).

Loosen the slider bolt (B).

Remove the front side belt (C).



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**Fig. 89: Removing Front Side Belt**  
Courtesy of SAAB-SCANIA OF AMERICA, INC.

**REAR SIDE BELT**

Loosen the lock nut (A).

Loosen the slider bolt (B).