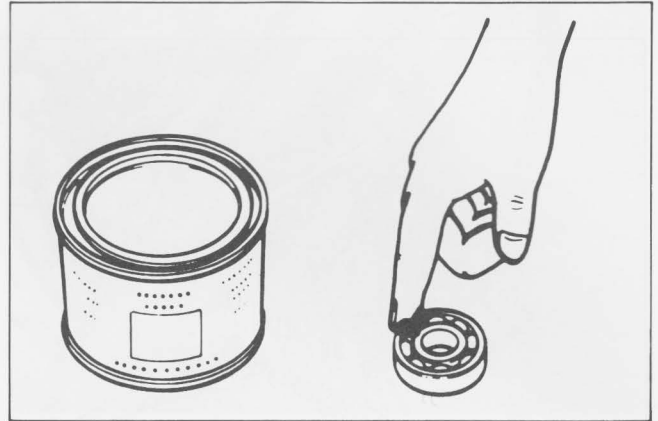


REASSEMBLY AND REMOUNTING

Reassemble and remount the wheel and wheel hub in the reverse order of disassembly and removal. Pay attention to the following points:

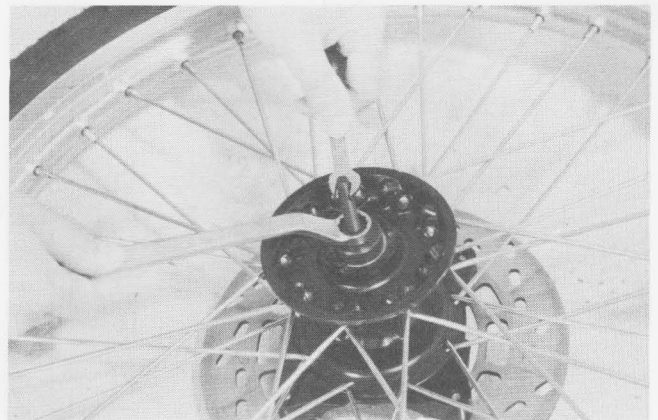
- Apply grease to the bearing before installing.

99000-25010	Suzuki super grease "A"
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- Install the wheel hub bearings by using a bearing installer.

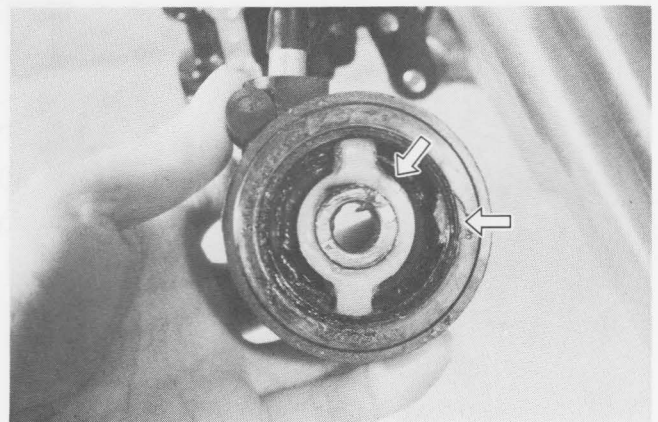
09924-84520	Bearing installer
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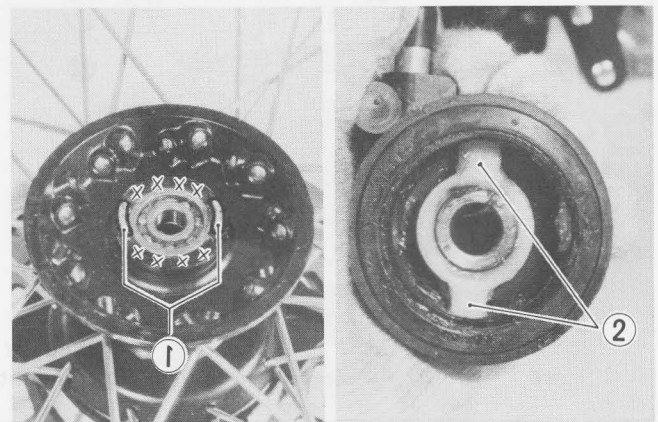
NOTE:
First install the bearing for left side.
Seal side of bearing goes toward outside.

- Apply grease to the speedometer gear and dust seal.

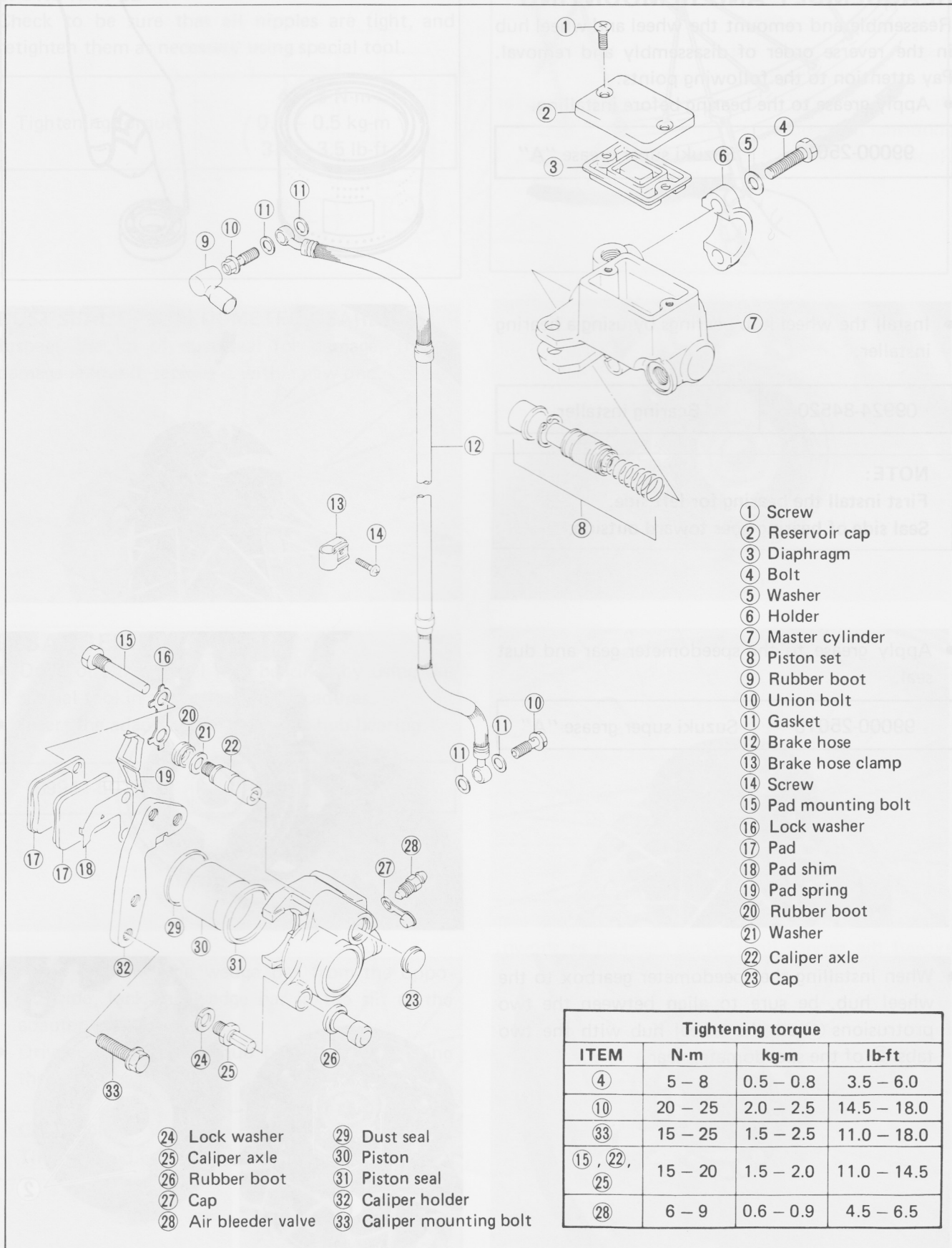
99000-25010	Suzuki super grease "A"
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- When installing the speedometer gearbox to the wheel hub, be sure to align between the two protrusions ① on the wheel hub with the two tabs ② of the speedometer gear.



FRONT BRAKE



- ① Screw
- ② Reservoir cap
- ③ Diaphragm
- ④ Bolt
- ⑤ Washer
- ⑥ Holder
- ⑦ Master cylinder
- ⑧ Piston set
- ⑨ Rubber boot
- ⑩ Union bolt
- ⑪ Gasket
- ⑫ Brake hose
- ⑬ Brake hose clamp
- ⑭ Screw
- ⑮ Pad mounting bolt
- ⑯ Lock washer
- ⑰ Pad
- ⑱ Pad shim
- ⑲ Pad spring
- ⑳ Rubber boot
- ㉑ Washer
- ㉒ Caliper axle
- ㉓ Cap

- ㉔ Lock washer
- ㉕ Caliper axle
- ㉖ Rubber boot
- ㉗ Cap
- ㉘ Air bleeder valve
- ㉙ Dust seal
- ㉚ Piston
- ㉛ Piston seal
- ㉜ Caliper holder
- ㉝ Caliper mounting bolt

Tightening torque			
ITEM	N·m	kg·m	lb·ft
④	5 - 8	0.5 - 0.8	3.5 - 6.0
⑩	20 - 25	2.0 - 2.5	14.5 - 18.0
⑬	15 - 25	1.5 - 2.5	11.0 - 18.0
⑮, ㉒, ㉓	15 - 20	1.5 - 2.0	11.0 - 14.5
㉘	6 - 9	0.6 - 0.9	4.5 - 6.5