



Fig. 11-Quill Assembly

SPECIFICATIONS

| Item | New Part Dimension | Wear Tolerance |
|---|----------------------|----------------|
| O.D. of belt pulley shaft at inner bearing..... | 1.7970 to 1.7976 in. | |
| O.D. of belt pulley shaft at outer bearing..... | 1.7720 to 1.7726 in. | |
| O.D. of belt pulley shaft at belt pulley..... | 1.7505 to 1.7511 in. | |
| I.D. of rear bearing bore in drive gear hub..... | 1.9365 to 1.9375 in. | |
| O.D. of drive gear hub for front bearing..... | 1.7822 to 1.7828 in. | |
| O.D. of drive gear hub for drive gear..... | 2.753 to 2.754 in. | |
| I.D. of drive gear..... | 2.750 to 2.752 in. | |
| Torque of preload on pulley shaft bearings..... | 15 to 25 in-lbs. | |
| Gear backlash measured with PTO stub shaft..... | 0.003 to 0.005 in. | |
| End play of drive gear hub bearings (no preload)..... | 0.000 to 0.003 in. | |
| Shim pack for inner bearing pin..... | 0.058 in. | |

Section 60
POWER STEERING AND BRAKES
Group 5
GENERAL INFORMATION

Refer to Section 70 "Hydraulic System" for general information, testing, diagnosis, repair, and adjustment for the power steering and brake systems.