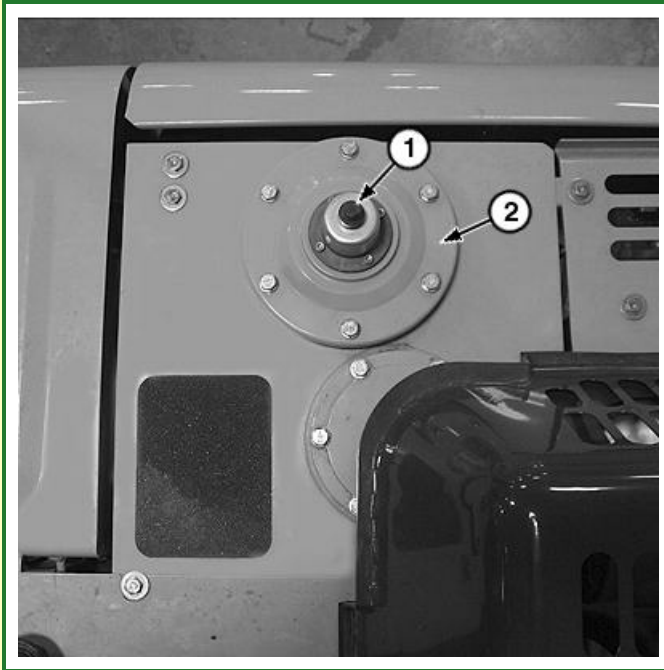


Upperstructure Remove and Install

1.

⚠ CAUTION:

TX1037232A-UN: Hydraulic Pressure Release Button

LEGEND:

1 - Pressure Release Button

2 - Hydraulic Oil Tank Cover

High pressure release of oil from pressurized system can cause serious burns or penetrating injury. The hydraulic tank is pressurized. Relieve pressure by pushing pressure release button.

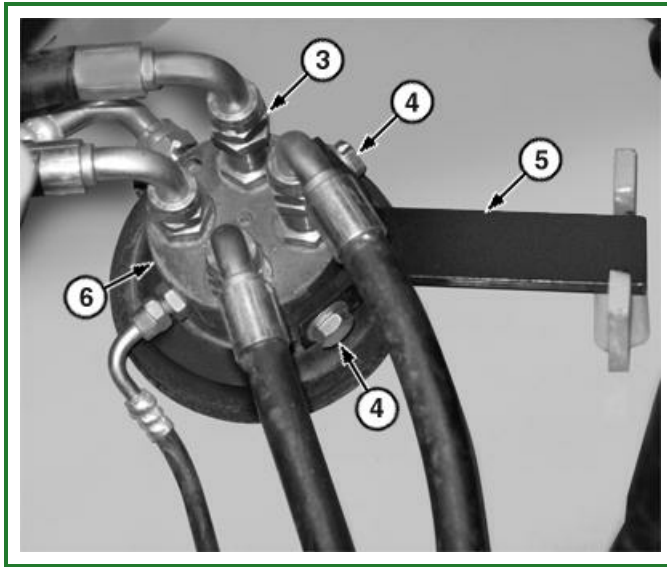
Push pressure release button (1).

2. Attach vacuum pump to hydraulic tank to minimize oil loss. [See Apply Vacuum to Hydraulic Oil Tank](#) . (Group 3360.)
3. Remove cab. [See Cab Remove and Install](#) . (Group 1800.)
4. Remove counterweight. [See Counterweight Remove and Install](#) . (Group 1749.)
5. Remove boom. [See Boom Remove and Install](#) . (Group 3340.)

6.

NOTE:

Center joint stays attached to undercarriage.



TX1038142A-UN: Center Joint (without blade shown)

LEGEND:

- 3 - Hydraulic Line (6 used)
- 4 - Cap Screw (2 used)
- 5 - Stop Bar
- 6 - Center Joint

Install identification tags on hydraulic lines (3). [See Travel Hydraulic System Line Connection](#) . (Group 9025-15.)

For machines equipped with a blade, also [see Blade Hydraulic System Component Location](#) . (Group 9025-15.)

7. Disconnect hydraulic lines. Close all openings using caps and plugs.
8. Remove stop bar (5).
9. Scribe alignment marks between upperstructure and swing bearing for installation.

10.

⚠ CAUTION:

Prevent possible crushing injury from heavy component. Use appropriate lifting device.