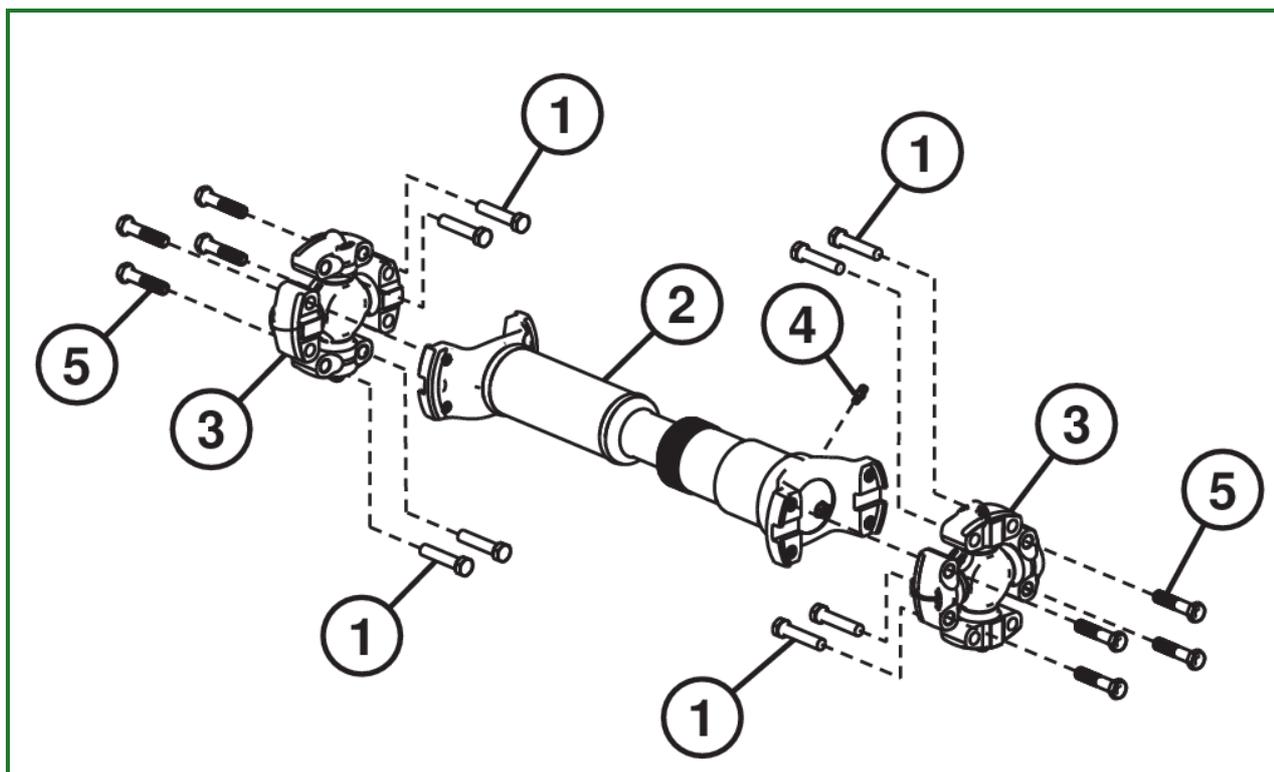


Winch Drive Shaft Disassemble and Assemble

**TX1024077-UN: Drive Shaft****LEGEND:**

- 1 - Cap Screw (8 used)
- 2 - Drive Shaft
- 3 - Cross and Bearing Assembly (2 used)
- 4 - Lubrication Fitting
- 5 - Cap Screw (8 used)

1. Disassemble parts (1—5).
2. Inspect for excessively worn or damaged parts. Replace parts as necessary.
3. Assemble parts.
4. Tighten cap screws (5).

Item	Measurement	Specification
Winch Drive Shaft Cross and Bearing Assembly-to-Yoke 3/8 in. Cap Screw	Torque	58 N·m 43 lb-ft

5. Lubricate shaft after installation on machine.

Go to [Section_30:Group_3025](#)

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Winch 4000 Series Drive and Clutch Repair

For winch repair, go to the appropriate repair story using the table of contents in component technical manual.
(CTM25.)

Go to [Section_30:Group_3050](#)

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