

Group 1799

SPECIFICATIONS AND SPECIAL TOOLS

FRAME INSTALLATION (1740)

SPECIFICATIONS AND TORQUE VALUES

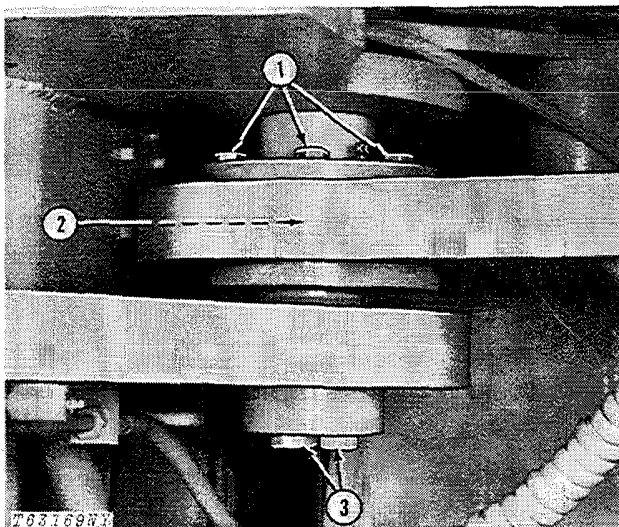


Fig. 1-Upper Pivot Area

- 1 - Socket Half Cap Screws
(6 used) - Tighten to 325 Nm
(240 lb-ft)
- 2 - Pivot Ball Rolling Torque 7 to 34 Nm
(5 to 25 lb-ft)
- 3 - Pivot Pin Retainer Cap Screws
(3 used) - Tighten to 576 Nm
(425 lb-ft)

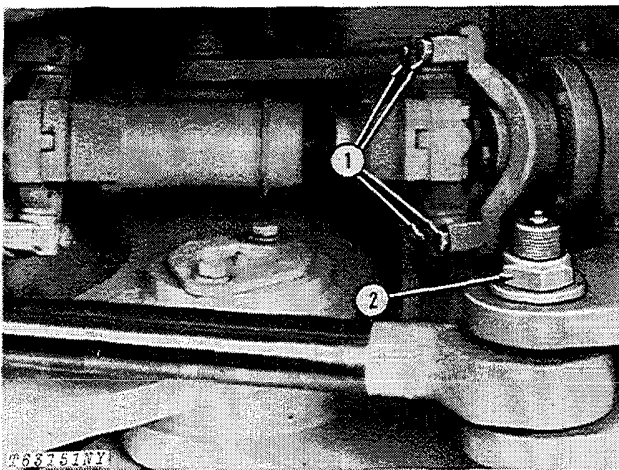


Fig. 2-Lower Pivot Area

- 1 - U-Joint Cap Screws 115 Nm
(85 lb-ft)
- 2 - Steering Cylinder Pin Nuts 814 Nm
(600 lb-ft)