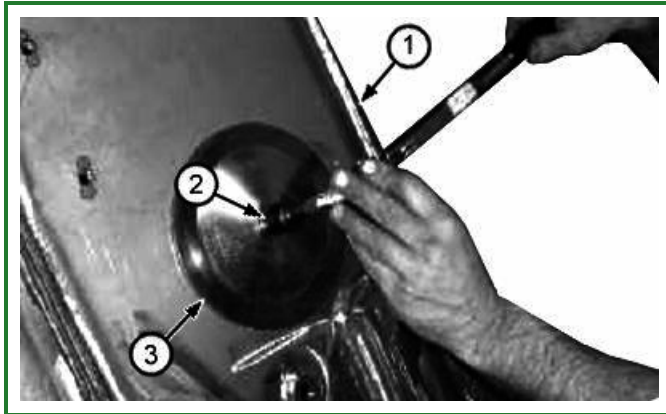


Hydraulic Reservoir and Hydrostatic Reservoir Cleanout Cover Remove and Install

1. Drain reservoir. See [Change Hydraulic Oil and Filter](#) or see [Change Transmission Oil and Filter](#) . (Operator's Manual.)
2. Remove components as necessary to access cleanout cover.

3. **IMPORTANT:**

Prevent fluid contamination. Remove paint and debris from sealing edge of cleanout cover prior to removal.



T197423A-UN: Hydraulic Reservoir Cleanout Cover

LEGEND:

- 1 - Hydraulic Reservoir
- 2 - Cap Screw
- 3 - Hydraulic Reservoir Cleanout Cover

Remove paint from sealing edge of hydraulic reservoir cleanout cover (3).

4. **NOTE:**

Do not fully remove cap screw (2) from inner plate.

Loosen cap screw (2) enough to remove cleanout cover assembly.

IMPORTANT:

Avoid fluid contamination. Paint may be chipped if cleanout cover drops into reservoir. Clean all debris from reservoir before installing cleanout cover.

5. Inspect gasket and cover plates for any cuts or loose material that could lead to contamination. Repair or replace parts as necessary.

6. **IMPORTANT:**

Avoid fluid contamination. Do not allow paint or debris to enter reservoir. Thoroughly clean if debris enters reservoir.

Inspect and remove paint buildup and debris from reservoir exterior wall.

Inspect locator tabs in reservoir to verify that they are perpendicular to reservoir wall.

7.

NOTE:

Cap screw should turn into weld nut without resistance. If resistance is felt, inspect weld nut for debris in threads and clean as necessary.

NOTE:

Avoid possible fluid leak. Verify O-ring is installed under head of cap screw before assembly.



T198245B-UN: Pre-Assembly

LEGEND:

4 - Inner Plate Tab

Loosely assemble cleanout cover with gasket and inner plate.

NOTE:

To ease installation, do not thread cap screw all the way into weld nut. Orient as shown.

8. **IMPORTANT:**

To prevent damage to the inner plate, the inner plate must seat flush against reservoir wall. Damage will result to locator tabs (5 and 6) if inner plate is installed incorrectly.

NOTE: