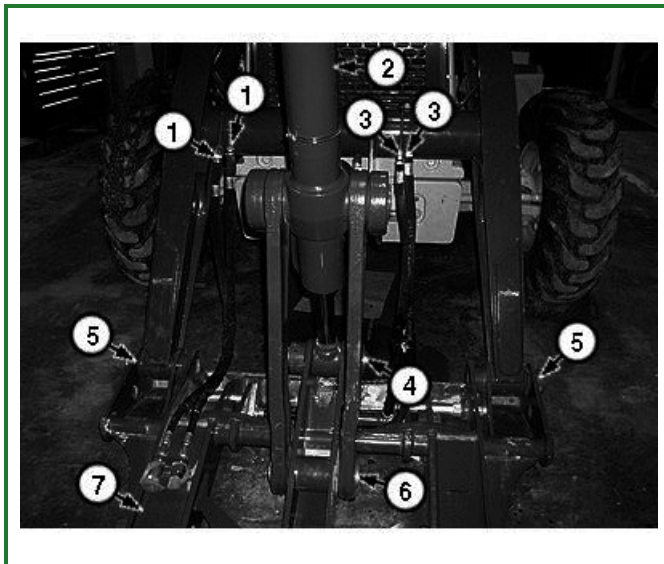


6.

**TX1019370A-UN: Attachment Coupler****LEGEND:**

- 1 - Loader Auxiliary Hydraulic Hose (2 used)
- 2 - Bucket Cylinder
- 3 - Attachment Coupler Hydraulic Hose (2 used)
- 4 - Bucket Cylinder Linkage Pin
- 5 - Bucket Cylinder Rod End Pin
- 6 - Loader Arm Attachment Pin (2 used)
- 7 - Attachment Coupler

Tag and disconnect loader auxiliary hydraulic hoses (1). Close all openings using caps and plugs

Item	Measurement	Specification
Loader Bucket Cylinder (210K—710K)	Weight (approximate)	45 kg 100 lb.

7.

**⚠ CAUTION:**

***Prevent crushing injury from heavy component. Use appropriate lifting device when lifting component.***

Connect bucket cylinder (2) to appropriate lifting device.

8. Tag and disconnect attachment coupler hydraulic hoses (3). Close all openings using caps and plugs.
9. Remove bucket cylinder linkage, if necessary. [See Loader Bucket Cylinder Linkage Remove and Install](#) . (Group 3115.)
10. Remove bucket cylinder, if necessary. [See Loader Bucket Cylinder Remove and Install](#) . (Group 3160.)

11.

**⚠ CAUTION:**

***Prevent possible injury from falling linkage. Bucket cylinder and links will fall when pins are removed. Support or block linkage and cylinder before removing pins.***

- Remove bucket cylinder linkage pin (4).
12. Remove bucket cylinder rod end pin (5).
13. Remove loader arm attachment pins (6).
14. Remove attachment coupler (7).
15. Repair or replace attachment coupler as necessary.
16. Install attachment coupler.
17. Install loader arm attachment pins.
18. Connect bucket cylinder. [See Loader Bucket Cylinder Remove and Install](#) . (Group 3160.)
19. Install bucket cylinder rod end pin.
20. Install bucket cylinder linkage. [See Loader Bucket Cylinder Linkage Remove and Install](#) . (Group 3115.)
21. Install bucket cylinder linkage pin.
22. Connect attachment coupler hydraulic hoses.
23. Connect loader auxiliary hydraulic hoses.
24. Disconnect bucket cylinder from appropriate lifting device.
25. Check hydraulic fluid level. [See Check Hydraulic Reservoir Oil Level](#) . (Operator's Manual.)
26. Start the machine and check for leaks.
27. Install loader bucket or front attachment.

Go to [Section\\_31:Group\\_3104](#)

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