

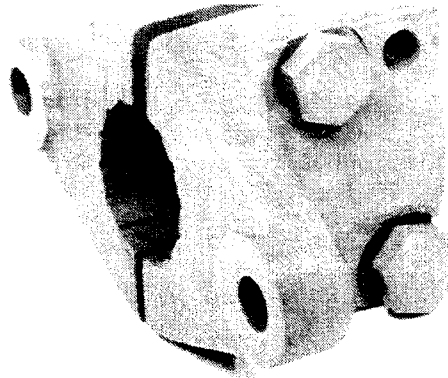
Remove/Install Main Hydraulic Pump

12. Disconnect pump to steering valve line (B).
13. Remove four pump to pump support cap screws (A) and remove hydraulic pump.



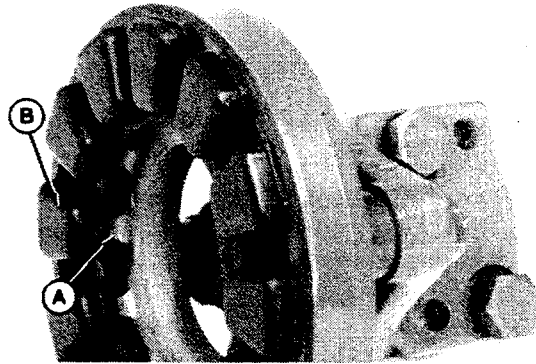
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14. Remove pump drive and inspect for damage.



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15. Inspect drive cushion (B) and front coupler half (A) for damage or wear.



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INSTALL MAIN HYDRAULIC PUMP

1. Install hydraulic pump by reversing removal steps.
2. Torque pump-to-pump support cap screws to 115 N·m (85 lb-ft).
3. Tighten pump drive shaft and drive coupler cap screws to 47 N·m (35 lb-ft).

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