FORESTRY PACKAGE CONTROL VALVE CIRCUIT RELIEF VALVE TEST AND **ADJUSTMENT**

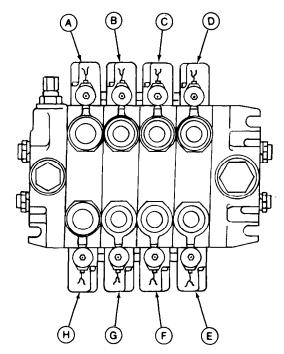
SPECIFICATIONS

Oil Temperature	 50 ±	5° C (120 ± 10°F)
Engine Speed	 	Fast Idle

With mode select switch off.

Relief Valve	Pump	Pressure
A-Saw Reverse	Both	24140 ± 1030 kPa
B—Grab Open	Rear	$(241 \pm 10 \text{ bar})$
C—Accumulator Open	Rear	$(3500 \pm 150 \text{ psi})$
D-Tilt Right	Rear	
E-Tilt Left	Rear	
F-Accumulator Close	Rear	
G—Grab Close	Rear	
H-Saw Forward	Both	

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ESSENTIAL TOOLS

TH101059 Adapter (2 required)

SERVICE EQUIPMENT AND TOOLS

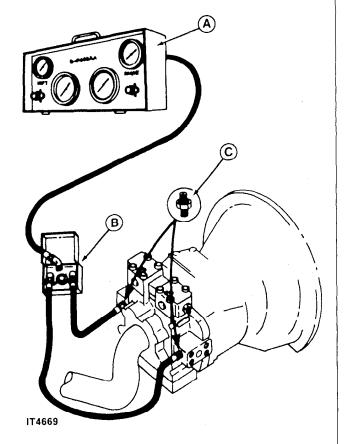
Tachometer/Temperature Reader Gauge 0-69 000 kPa (0-700 bar) (0-10 000 psi) 17 mm Combination Wrench Flat Blade Screw Driver

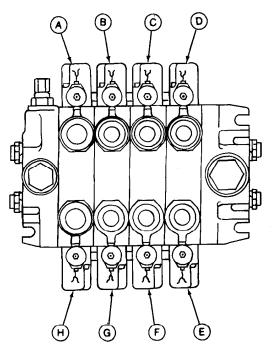
1. Stop machine and release air from hydraulic reservoir through air release plug.

NOTE: Roto saw installation requires removal of circuit relief on saw reverse and installation of a pressure compensated fixed leak to return. (This provides saw motor seal protection for forestry head)

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- 2. Install test fitting, switching box and pressure gauges as illustrated.
- 3. Place mode switch in "Power" position auto-idle "Off."
- 4. Pressurize reservoir by raising boom to full height and then lowering. Heat hydraulic oil to specified temperature by holding the boom raise function over relief.
- 5. Operate machine as specified.
- 6. Operate functions to be tested and adjust.





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