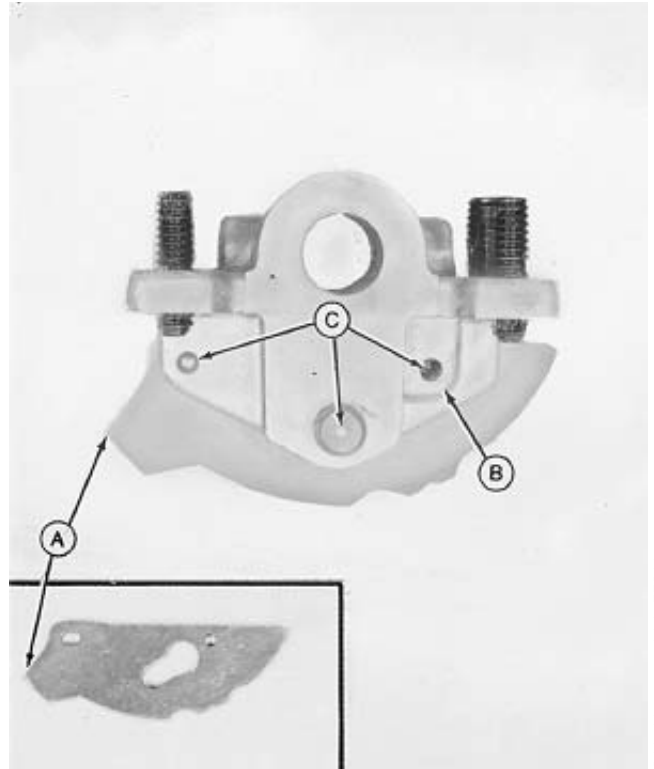


7. Install detent cam in rocker. Float stop of detent cam (A) must be opposite large pin boss (B) on rocker when installing.

8. Install special pins (C).

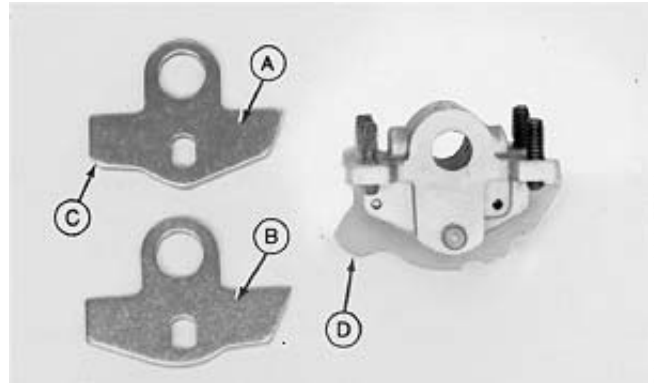


R38711 -UN-24FEB89

RX14337030,37 -19-12APR90

9. Install regular cam (A) with beveled edge (C) and float cam (B).

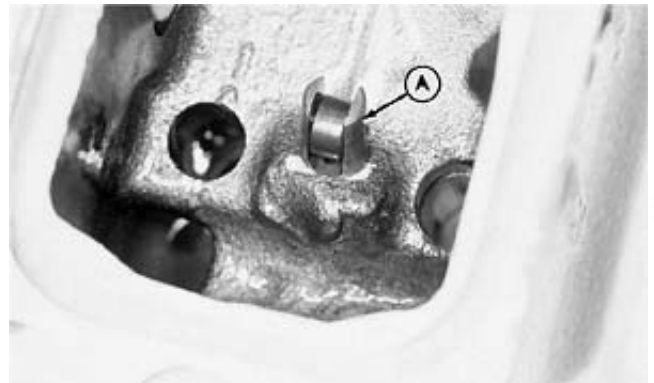
- A—Regular Cam
- B—Float Cam
- C—Beveled Corner
- D—Float Stop of Detent Cam



R38712 -UN-24FEB89

RX14337030,38 -19-12APR90

10. Install and align detent cam follower (A). Start rocker shaft into the same side of housing as previously removed (right side).

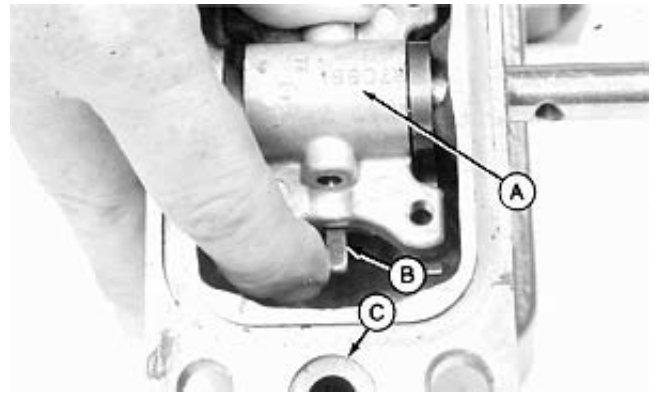


R38713 -UN-24FEB89

RX14337030,39 -19-08AUG91

70
45
16

11. Install rocker assembly (A) noting relationship of detent cam (B) toward oil inlet in housing (C).



RX14337030,40 -19-12APR90

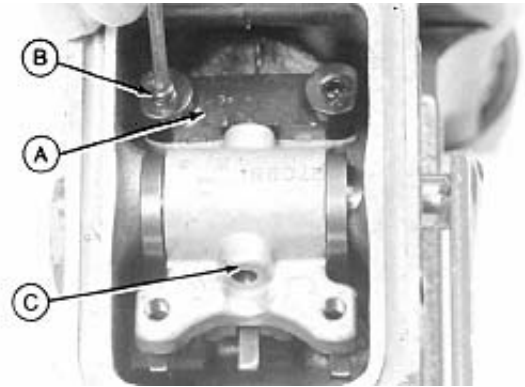
70
45
17
-UN-24FEB89
R36013

12. Install spring pin (C).

13. Install cam adjusting screws just through rocker (if removed).

14. Install keepers (A) on cam adjusting screws (B).

15. Recheck alignment of detent cam follower to detent cam.

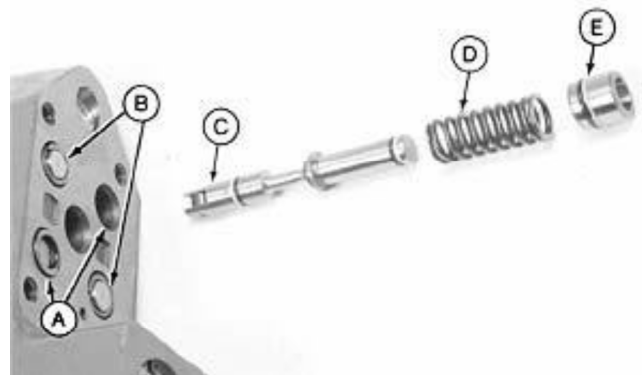


RX14337030,41 -19-12APR90

-UN-24FEB89
R36014

16. Install pressure valves (A) and return valves (B). Rotate valves with needle-nose pliers to align cam followers. Valve will not rotate when follower is aligned.

17. Adjust selective control valve. (See Adjust Selective Control Valve, this group.)

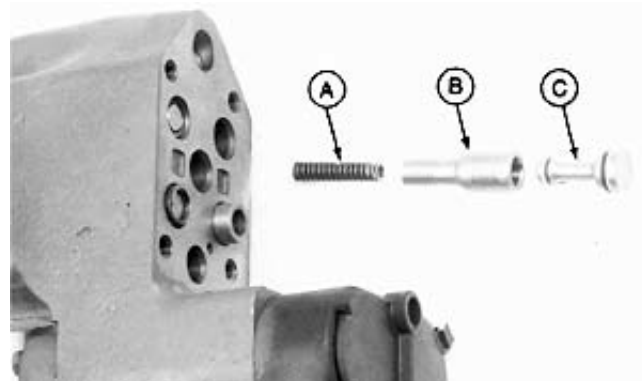


RX14337030,42 -19-06NOV91

-UN-24FEB89
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18. Install new O-rings (toward inside) and backup rings (toward outside) on flow control valve stop (C).

19. Install flow control valve spring (A), flow control valve (B), and flow control valve stop (C).



RX14337030,43 -19-12APR90

-UN-24FEB89
R36008