



TX1231971A-UN: Left Side Fan Pump Components

LEGEND:

- 1 - Hydraulic Line (6 used)
- 2 - Cap Screw (2 used)
- 3 - Washer (2 used)
- 4 - Nut
- 5 - Washer (2 used)
- 6 - Pump Support Bracket
- 7 - Fan Pump Mounting Cap Screw (2 used)
- 8 - Fan Pump Mounting Washer (2 used)
- 9 - Left Hydraulic Fan Pump

Install identification tags and disconnect hydraulic lines (1). Close all openings using caps and plugs.

2. Remove cap screws (2) and washers (3) from pump support bracket (6).
3. Remove nut (4), washers (5), and pump support bracket.
4. Remove fan pump mounting cap screws (7), washers (8), and left hydraulic fan pump (9).
5. Clean left hydraulic fan drive case drain screen. [See Clean Hydraulic Fan Drive Case Drain In-Line Screen](#) . (Operator's Manual.)
6. Repair or replace left side fan pump.

INSTALLATION

Installation is reverse of removal procedure.

IMPORTANT:

Prevent possible damage to fan pump splines due to lack of adequate lubrication. Lubricate with DT5079 Multi-Purpose SD Polyurea Grease.

Other Material

- DT5079 Multi-Purpose SD Polyurea Grease
 - Lubricate left hydraulic fan pump splines.
- Loctite® 242® Threadlocker (medium strength)
 - Apply to left hydraulic fan pump mounting cap screw threads.

Torque Specification

- Tighten fan pump mounting cap screws (7) to specification.

Item	Measurement	Specification
Left Hydraulic Fan Pump Mounting Cap Screw	Torque	128 N·m 94 lb·ft

- Verify hydraulic oil level. [See Check Hydraulic System Oil Level](#) . (Operator's Manual.)

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