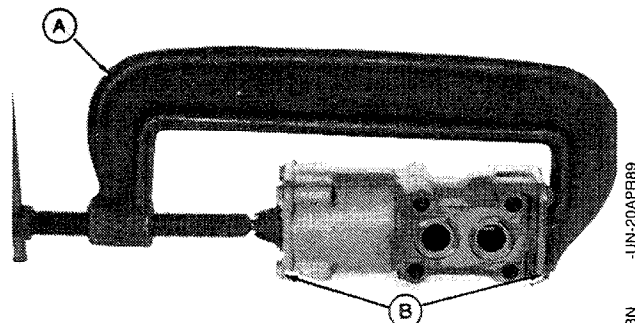


10. Using clamp (A), compress springs and hold valve covers.

11. Install and tighten cap screws (B) to 15 N·m (130 lb-in.).



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T7010BN

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## DISASSEMBLE HYDROSTATIC MOTOR

**NOTE:** The instructions for the service of 750B and 850B hydrostatic motor are similar. The 750B is shown.

1. To service the hydrostatic motor, the pump and motor assembly must be removed. (See Hydrostatic Transmission Removal in Group 0300.)

2. Install transmission motor on hydrostatic motor repair stands. (See Section 99 for instructions to make tools.)

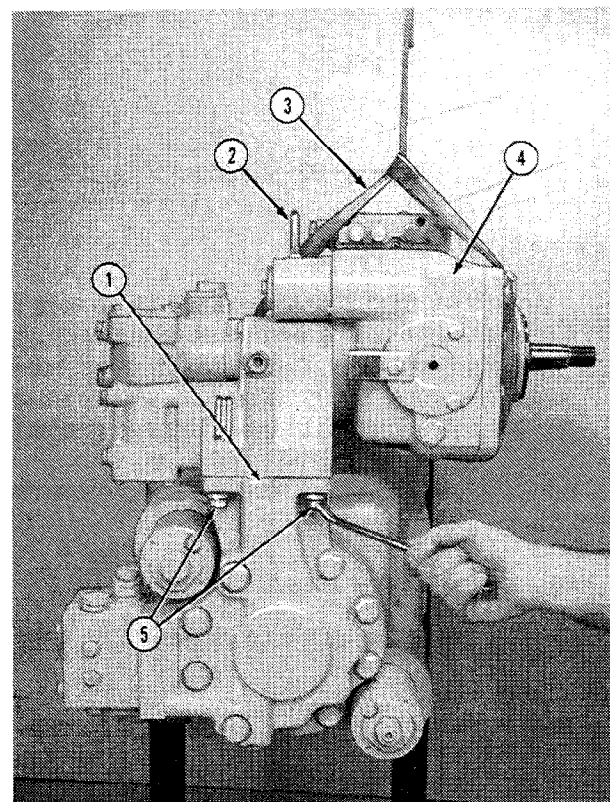
3. Remove hydraulic lines and clamps. Close all openings.

**IMPORTANT: DO NOT use eyebolt (2) to lift hydrostatic pump, pump will be unbalanced. Eyebolt is used to lift complete transmission.**

4. Attach lifting strap (3) around transmission pump (4).

5. Remove cap screws and washers (5) to remove pump.

**NOTE:** O-rings and backup washers installed between pump and motor cases are replaced with square packings.



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- 1—Motor End Cap
- 2—Eyebolt
- 3—Lifting Strap
- 4—Transmission Pump
- 5—Cap Screw and Washer (4 used)

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