

Remove and Install Final Drive Housing Assembly

1. Disconnect track chain. (See Remove and Install Track Chain in Group 0130.)
2. Remove planetary housing. (See procedure in this group.)
3. Remove ring gear, hub and sprocket frame. (See procedure in this group.)

NOTE: Final drive oil capacity is approximately:

750C (S.N.—831315) Inner Final Drive (each side) — 24 L (6.25 gal)

750C (S.N. 831316—) Inner Final Drive (each side) — 20 L (5.25 gal)

750C LGP Inner Final Drive (each side) — 27.8 L (7.35 gal)

850C (S.N.—822867) Inner Final Drive (each side) — 15 L (3.5 gal)

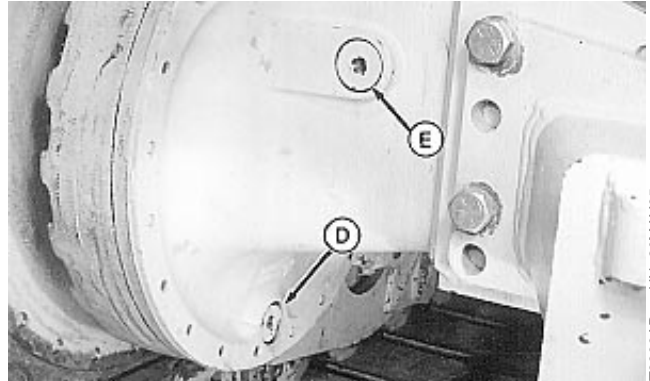
850C LGP Inner Final Drive (S.N.—822867) (each side) — 25.6 L (6.75 gal)

850C (S.N. 822868—) Inner Final Drive (each side) — 12.3 L (3.25 gal)

850C LGP Inner Final Drive (S.N. 822868—) (each side) — 38 L (10 gal)

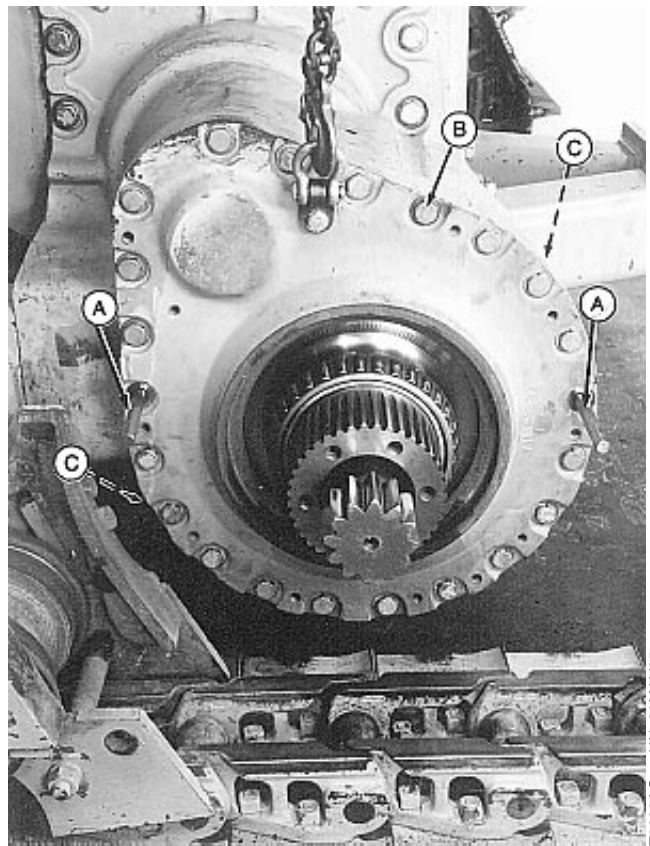
Outer final drive (each side) — 12.3 L (3.25 gal)

4. Remove plug (D) to drain oil from final drive housing.
5. Remove two cap screws and install two M16 guide studs (A).
6. Clean threaded holes on back side of final drive housing and install two M16 x 50 jack screws (C) to remove final drive housing.



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- A—M16 Guide Studs (2 used)
- B—Final Drive Cap Screw (22 used)
- C—Jack Screw (2 used)
- D—Drain Plug
- E—Fill Plug