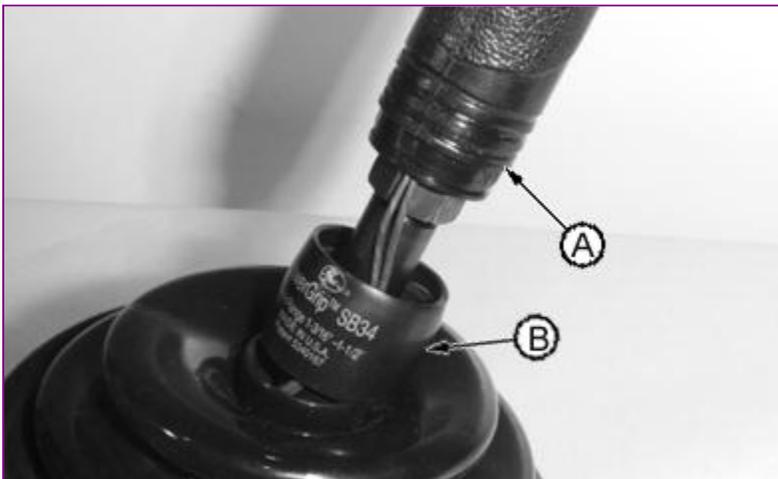


39 - Shim (as required) (0.2mm / .007 in)
 40 - Shim (as required) (0.4mm / .015 in)
 41 - Spool (2 used)
 42 - Spool
 43 - Spool
 44 - Spring
 45 - Feel Position Kit
 46 - Spring
 47 - Spring
 48 - Housing
 49 - O-Ring
 50 - Plug
 51 - Plug (2 used)
 52 - Valve
 53 - Label
 54 - O-Ring (6 used)
 55 - Adapter (5 used)
 56 - O-Ring (6 used)
 57 - Adapter
 58 - Plate
 59 - Screw (4 used)
 60 - Locknut (3 used)
 61 - Nut
 62 - Spool

Item	Measurement	Specification
Lever Housing-to-Valve Housing Allen Screw	Torque	8.5 N·m 75 lb-in.
Lever Adjuster Sleeve Hex Nut	Torque	11 N·m 100 lb-in.
Universal Joint Hex Nut	Torque	28 N·m 250 lb-in.

Replacing Quickshift Switch In Controller Lever



T105756B-UN: Retainers And Grip

LEGEND:

A - Grip
 B - Boot and Retainer

1. Remove pilot controller from machine.

2. Place controller in bench vice.
 3. Slide boot and retainers (B) down with hands from grip at (A).
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4. T105757B-UN: Allen Screws

LEGEND:

A - Allen Screw (4 used)

Lift up bottom of boot and remove four allen screws (A) from lever housing.
