

CHECKING WEAR OF PRESSURE PLATE

Maximum permissible wear: 0.5 mm (0.02 in.).

Machine pressure plate when wear is more than 0.5 mm (0.02 in.).

NOTE: Remove pressure plate from clutch assembly for machining. Machine friction face just sufficient until free from scores, overheated areas and heat cracks.

Check minimum measurement "a" before machining pressure plate. Replace pressure plate when minimum measurement "a" is reached.

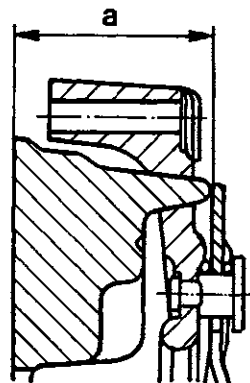
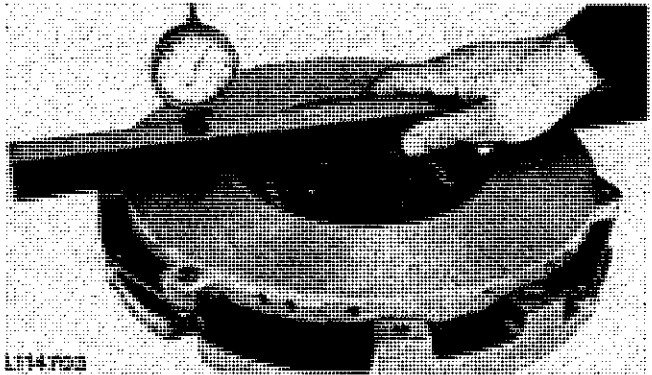
Maximum permissible amount of wear and machining must not exceed 1 mm (0.04 in.).

Minimum measurement "a":

3050 and 3350	62,85 mm (2.474 in.)
3650	69,35 mm (2.730 in.)

NOTE: Machine flywheel on mounting face of clutch by same amount as pressure plate.

Use relevant repair kit when installing pressure plate.



L114703,L115355-LB25010AE-010488