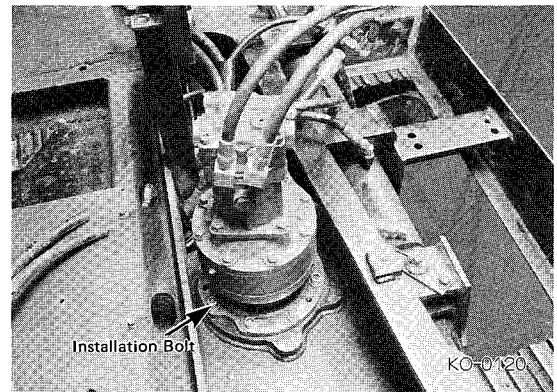


DISASSEMBLY, REASSEMBLY

Slew Drive Unit

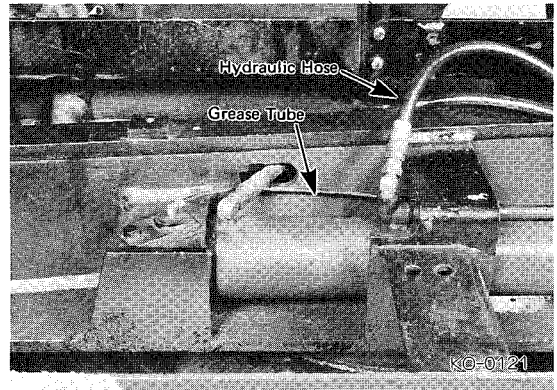
1. Remove the 8 installation bolts and lift the slew drive unit out with a crane.



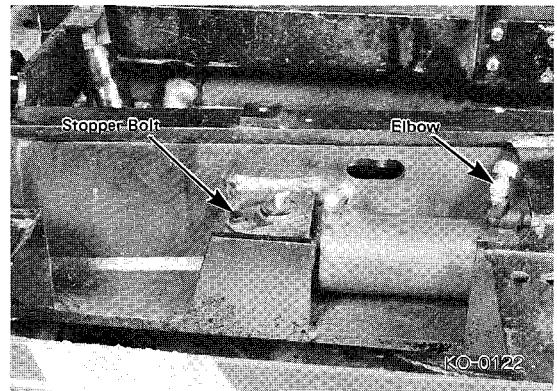
DISASSEMBLY, REASSEMBLY

Removing the Swing Cylinder

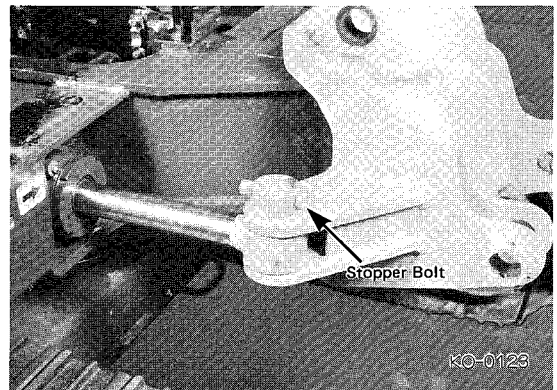
1. Disconnect the 2 hydraulic hoses and the grease tube.



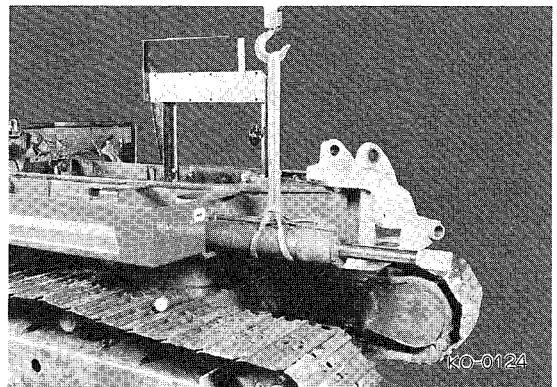
2. Remove the elbow and the cylinder head pin stopper bolt.



3. Remove the cylinder rod pin stopper bolt.



4. Lift the cylinder out with a crane.



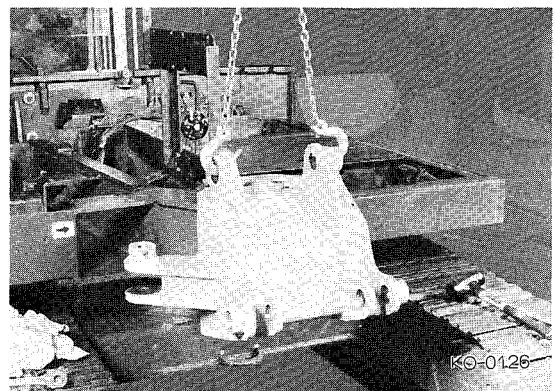
DISASSEMBLY, REASSEMBLY

Removing the Boom Bracket

1. Remove the 2 stopper bolts.



2. Suspend the boom bracket with a crane, drive out the pin and remove the boom bracket.



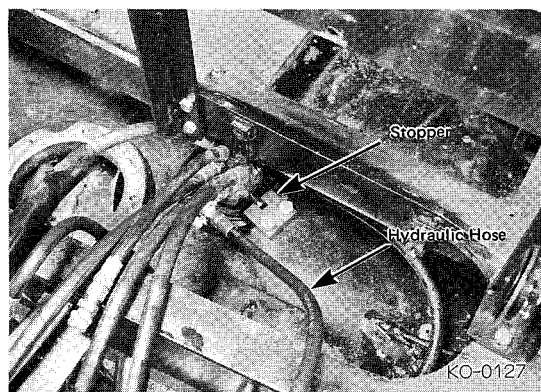
Boom Bracket Installation

1. The boom bracket should be suspended with a crane and kept level.

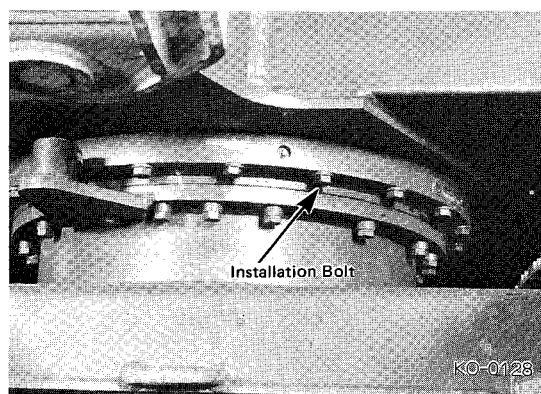
DISASSEMBLY, REASSEMBLY

Removing the Turntable

1. Disconnect the 8 hydraulic hoses and the swivel joint stopper.



2. Remove the 20 installation bolts. However, leave the bolt on the front side tightened while suspending the turntable with a crane. Loosen the remaining bolts gradually, making sure that the turntable is balanced as it is being lifted, then remove the bolts.



Installing the Turntable

1. Suspend the turntable so that it is level.

