

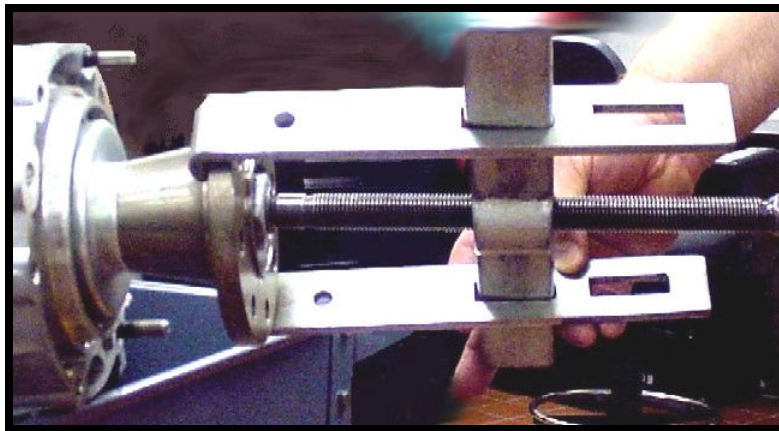
### 3. TRANSFER CASE SERVICE PROCEDURES

**NOTE: Unless otherwise noted, all removed parts should be visually inspected and saved for rebuild.**

For any service performed with the transfer case removed from the vehicle, use pallet asm. P/N PR55462 to properly support the unit. Use care to not damage the input mounting studs when placing the transfer case on the pallet asm.

#### A.1 Input Flange Removal

1. Remove input flange nut. Use flange spanner wrench P/N PR55463 to hold flange.
2. Place flange removal press jaws under flange and remove flange by turning flange removal press shaft clockwise. See figure A1.



**Figure A1: Input Flange Removal**